

# ASSEMBLY INSTRUCTIONS

## RAM 118'' CARGO

This document presents the detailed procedures for assembling Legend Fleet components and accessories.

Customers can make use these step-by-step procedures and easily assemble without major difficulty.



**LEGEND**  
**FLEET SOLUTIONS**

519 688 1043  
[customercare@legendfleet.com](mailto:customercare@legendfleet.com)

56957 HWY 3 WEST,  
TILLSONBURG,  
ON N4G 4G8.

# Table of Contents

Wheel Well Cover.....	3
Floor .....	4
Floor Sills.....	7
Wall Liners.....	9
Ceiling Liners .....	12
Top Sills.....	15
Door Liners.....	18

# Wheel Well Cover

## Parts and Hardware



DRIVER SIDE'S WHEEL WELL COVER



PASSENGER SIDE'S WHEEL WELL COVER



IMPRINT OF 'DRIVER' ON REAR SIDE, REPRESENTING DRIVER SIDE'S WWC



IMPRINT OF 'PASS' ON REAR SIDE, REPRESENTING PASSENGER SIDE'S WWC

14 X

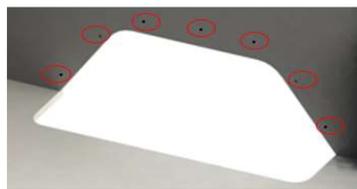
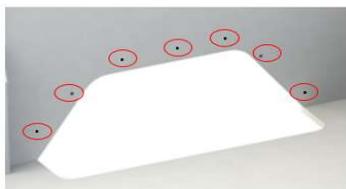


PUSH-IN RIVET

## Assembly Instructions

**Floor and Wall liner must be installed after the installation of Wheel well covers**

Step 1: Place the **Driver side** and **Passenger side** wheel well covers in the vehicle, as shown below.



"positioning of Passenger side WWC"



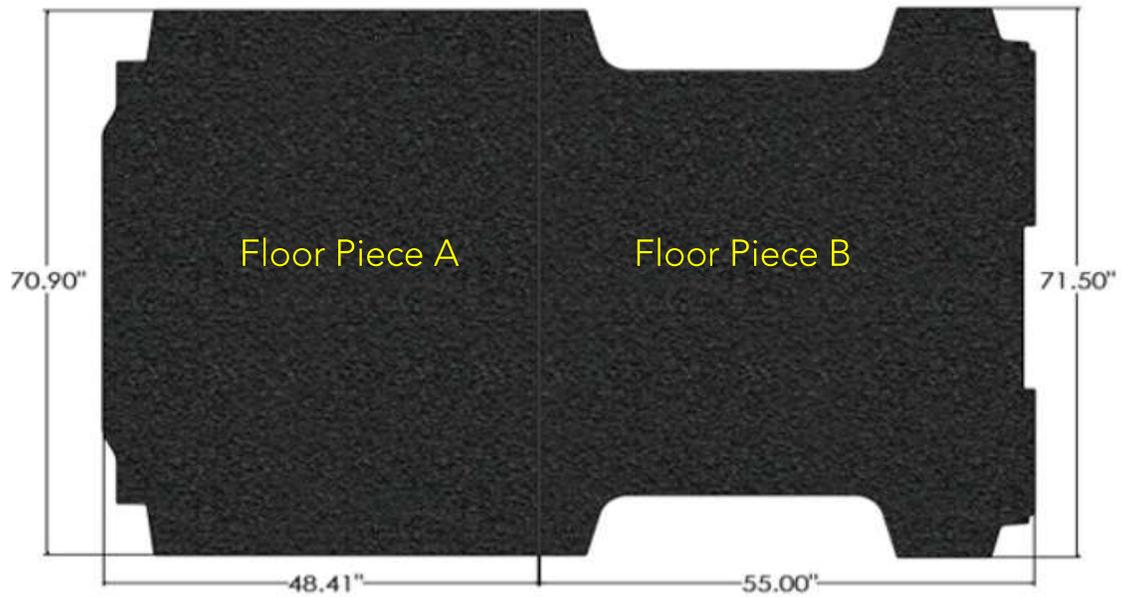
"positioning of Driver side WWC"

14 X

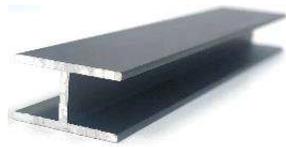


# Floor

## Parts and Hardware



1 X



FRONT RAIL JOINT  
(70.90")

1 X



GLUE

6 X



M8 BOLT

6 X



M8 FLAT WASHER

## Assembly instructions

**Remove the following items before floor installation:**

1. OEM Plastic Trim
2. D-Rings
3. Tie-Downs
4. Other installed parts

**Apply a thin line of glue in both the grooves of the Rail Joints, that is supplied with Legend's floor.**

Step 1: Install Floor Piece A, as shown below.



Figure 1

Step 2: Install the Parts in the following order after installing Floor Piece A. as shown below.

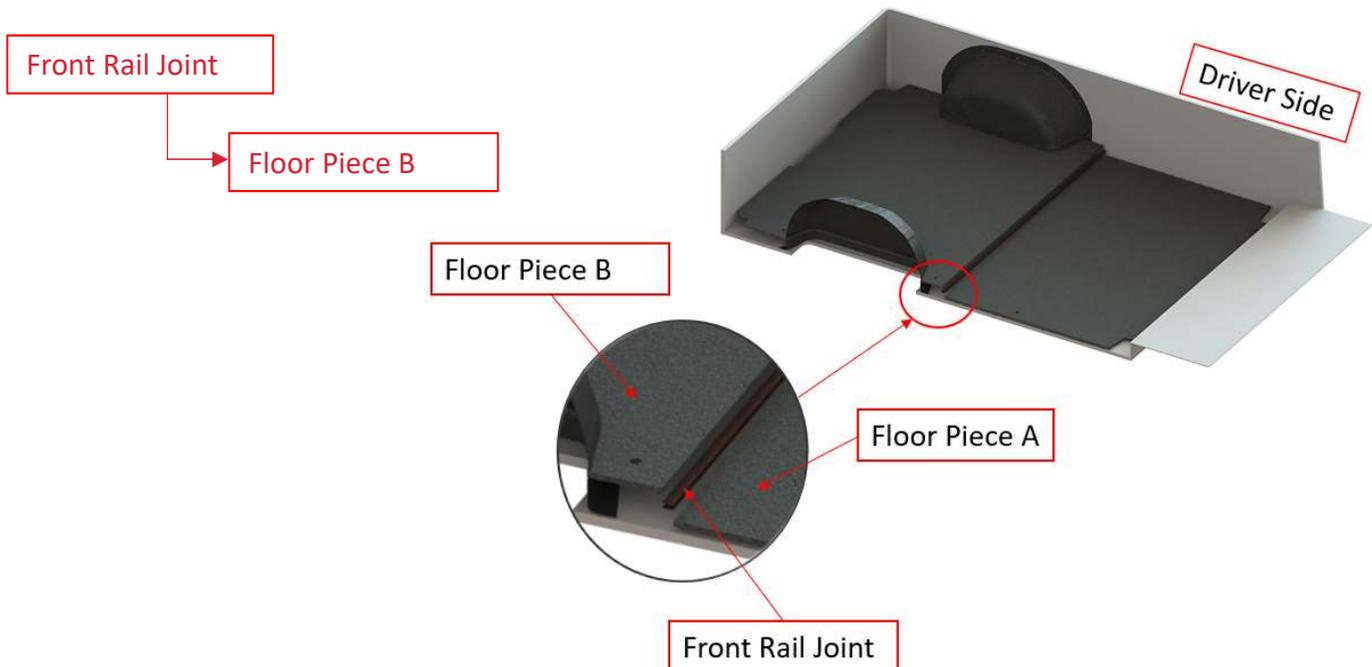


Figure 2

**Step 3:** Replace the OEM bolt in each D-Ring with combination of M8 Bolt and a flat washer as shown below.



Figure 3

**Step 4:** Reinstall the modified D-Rings in the vehicle, thus completing the installation of your Legend Floor

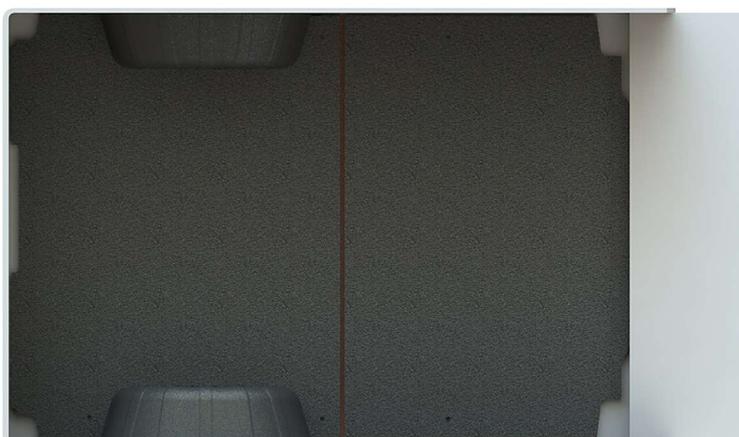


Figure 4

*"Floor Installed" This view is from Inside of Van-Viewing from Top*

# Floor Sills

## Parts and Hardware



1 X

REAR SILL



1 X

SIDE SILL

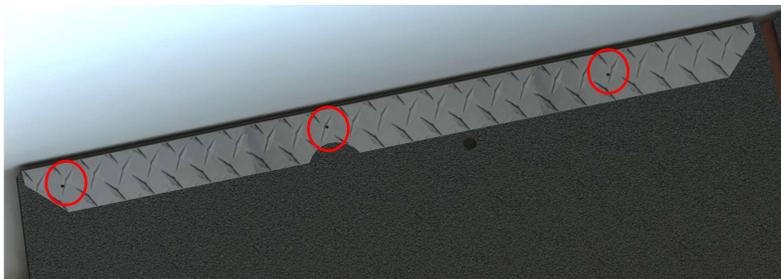
6 X



PAN-HEAD SCREW

## Assembly Instructions

**Step 1:** Position the Side Sill on Legend's Floor. Place the Pan Head Screws (3 Nos) to the Floor as shown below



3 X



Figure 5  
"Positioning and Fixing of the Side Sill"

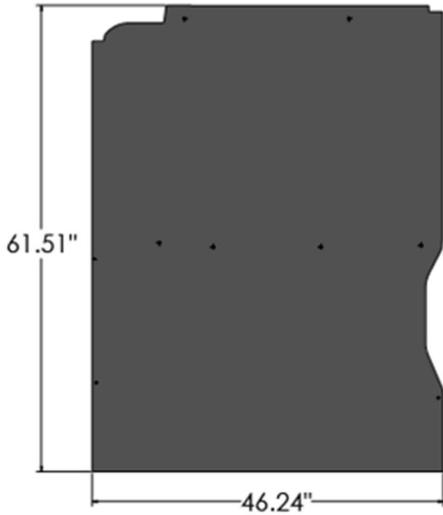
Step 2: Position the Rear Sill on Legend's Floor.



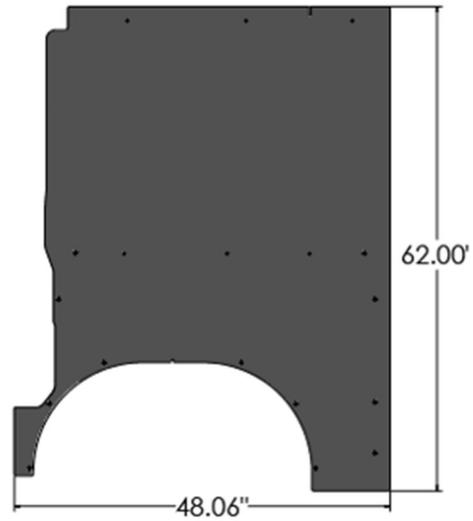
Figure 6  
"Positioning and Fixing of the Rear Sill"

# Wall Liners

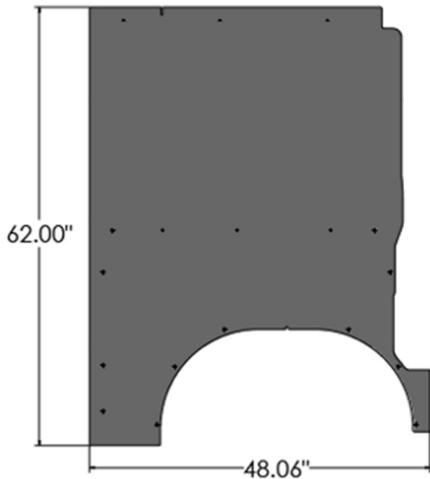
## Parts and Hardware



DRIVER SIDE FRONT WALL (D1A)



DRIVER SIDE REAR WALL (D2A)



PASSENGER SIDE FRONT WALL (P1A)

32 X



PUSH-IN RIVET

15 X



SCREW CAP

15 X



SELF-DRILLING SCREW

## Assembly Instructions

**If Legend's Wheel Well Covers are used, the Wall Liner will lay over the Top Flange of Wheel Well Cover.**

Hole Diameter (Ø) = 0.40" = 

Hole Diameter (Ø) = 0.20" = 

**Step 1:** Bring the (D1A) Liner into the vehicle and align the holes on the panel with the ones present on the vehicle's body.

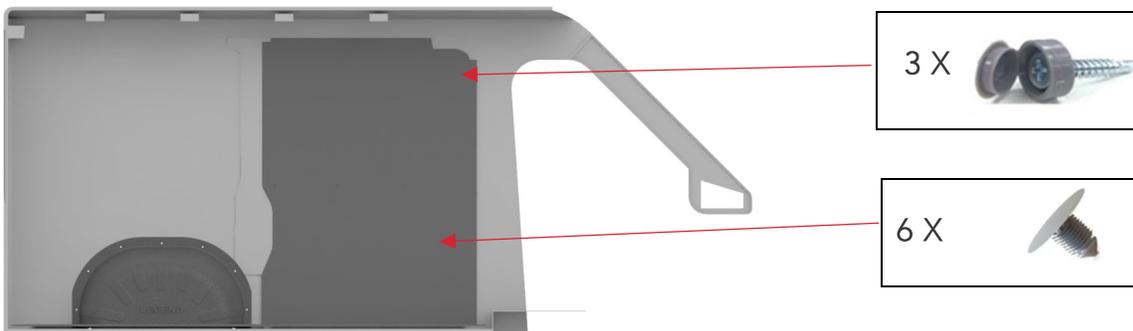


Figure 7

**Step 2:** Bring the (D2A) Liner into the vehicle and align the holes on the panel with the ones present on the vehicle's body.

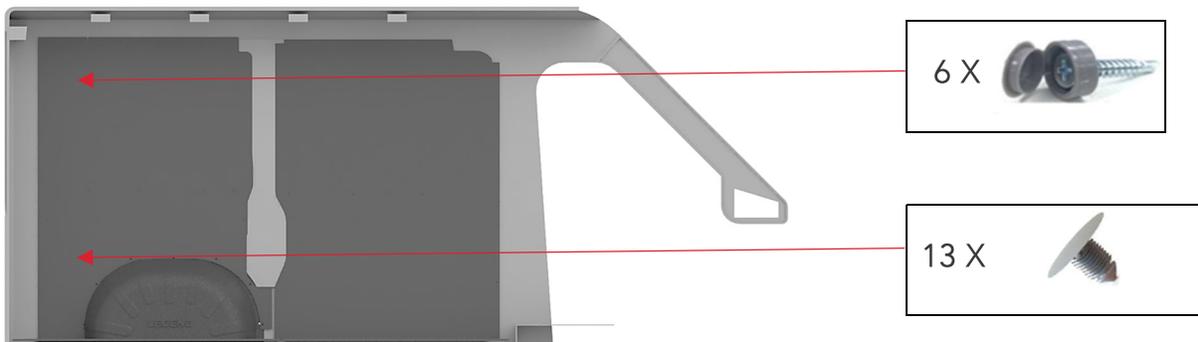
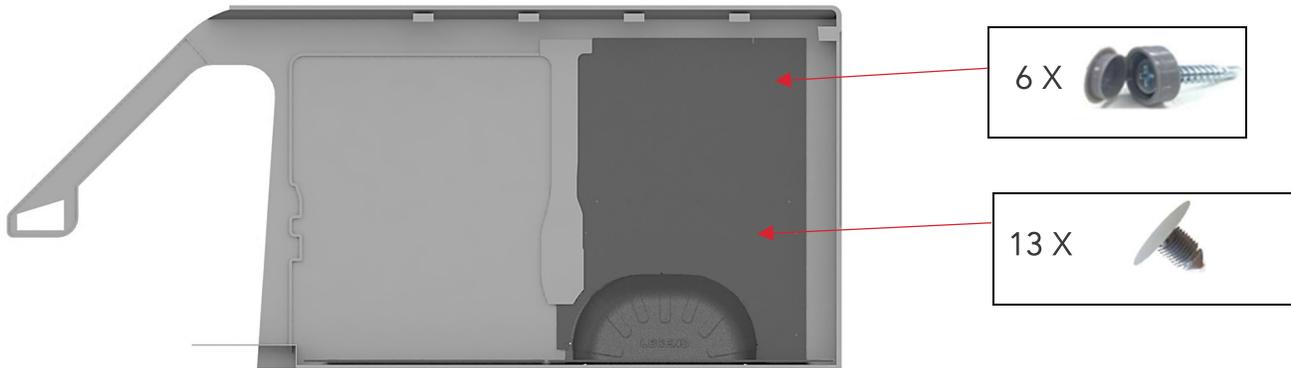


Figure 8

**"Driver Side Front & Rear Wall Liner Installed"** This is view from Inside of the Van- Viewing from Passenger Side

Step 3: Bring the (P1A) Liner into the vehicle and align the holes on the panel with the ones present on the vehicle's body.



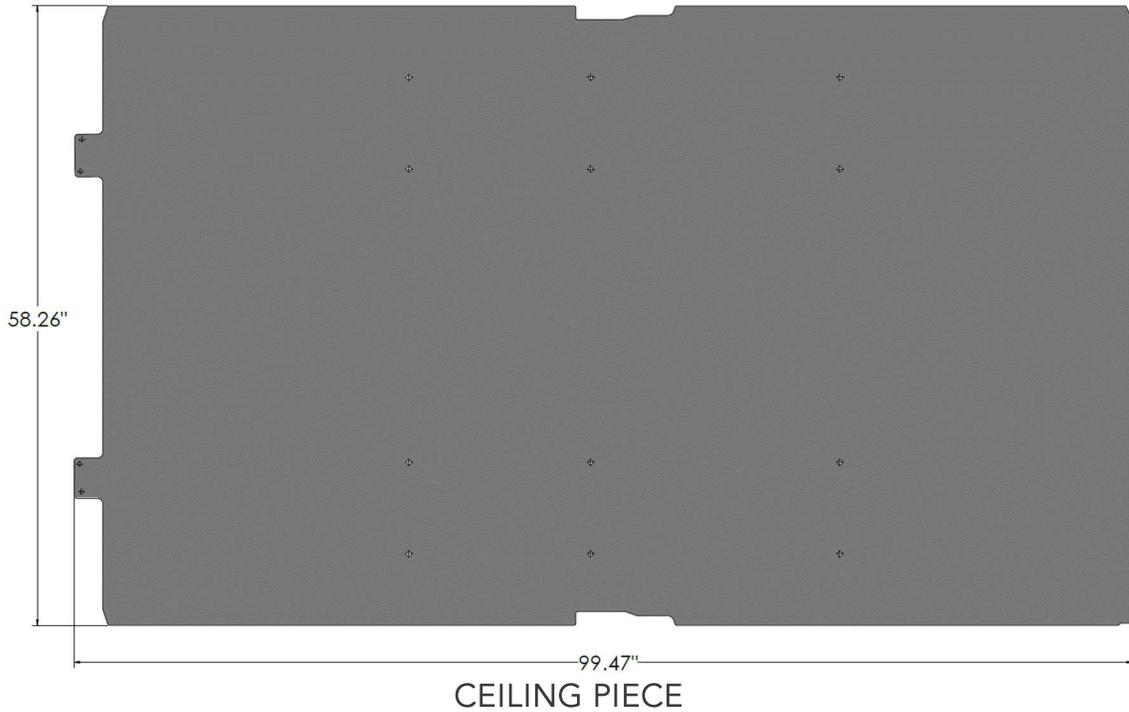
*Figure 9*

**"Passenger Side Rear Wall Liner Installed"** *This is view from Inside of the Van- Viewing from Driver Side*

Step 4: Installation of your Legend Wall Liners is now complete.

# Ceiling Liners

## Parts and Hardware



12 X



PUSH-IN RIVET

4 X



1/4" PUSH-IN RIVET

# Assembly Instructions

*Follow the below instructions for score lines on Rear surface of Ceiling Panel*

Hole Diameter ( $\varnothing$ ) = 0.40" = 

Hole Diameter ( $\varnothing$ ) = 0.35" = 

Cut along this score line (Shown in Green) if Foam Blocks are present behind headliner



Figure 10

Step 1: Install Ceiling Piece, as shown below.

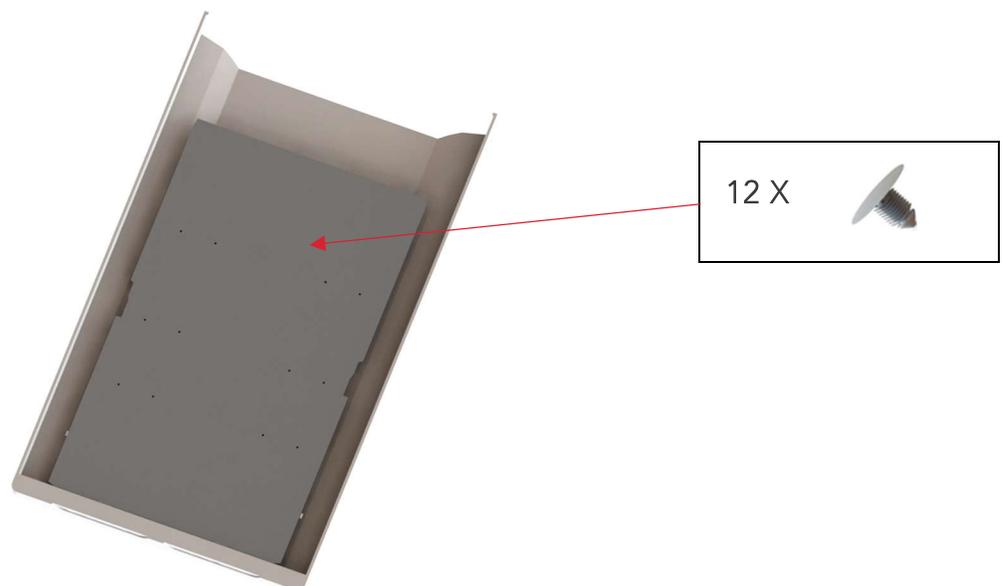
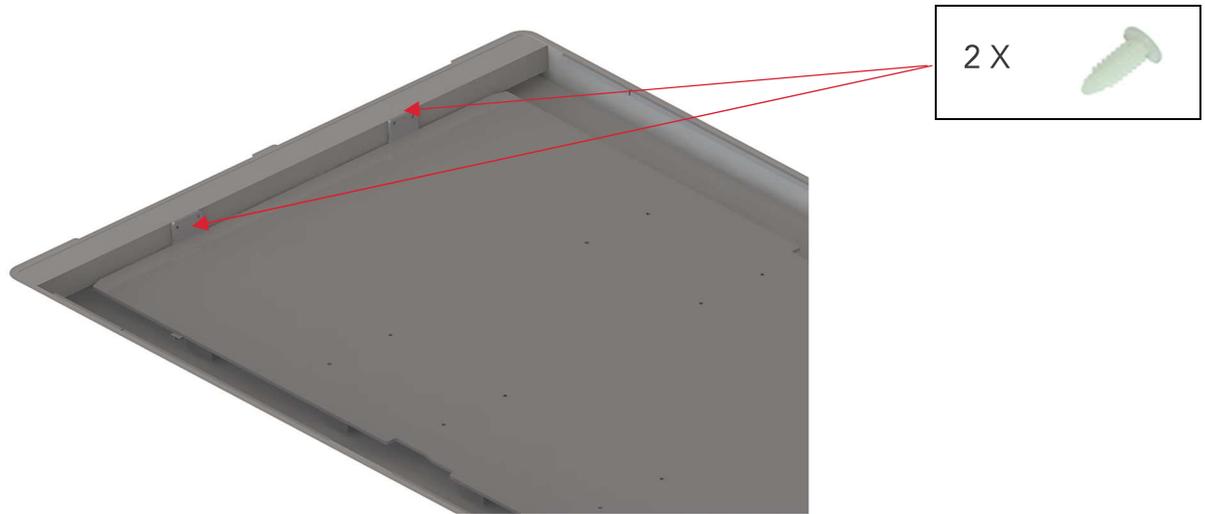


Figure 11

*" Positioning and Fixing of the Ceiling Panel" This View is from Inside of the Van*

Step 2: Fasten the Ceiling to the rear ring frame of the vehicle, as shown below.



*Figure 12*

*" Positioning and Fixing of the Ceiling panel" This View is from Inside of the Van*

Step 3: This completes the installation of your Legend Ceiling Liner.

# Top Sills

## Parts and Hardware



SILL A



SILL C



SILL B



SILL D



SILL B-2



SILL D-2



TOP SILL JOINER



PAN-HEAD SCREW

# Assembly Instructions

**Assembly of the Top Sills is to be done outside of the Van before installing it in the Van.**

Step 1: Assemble Driver Side sill – C, D, D-2 as shown below.

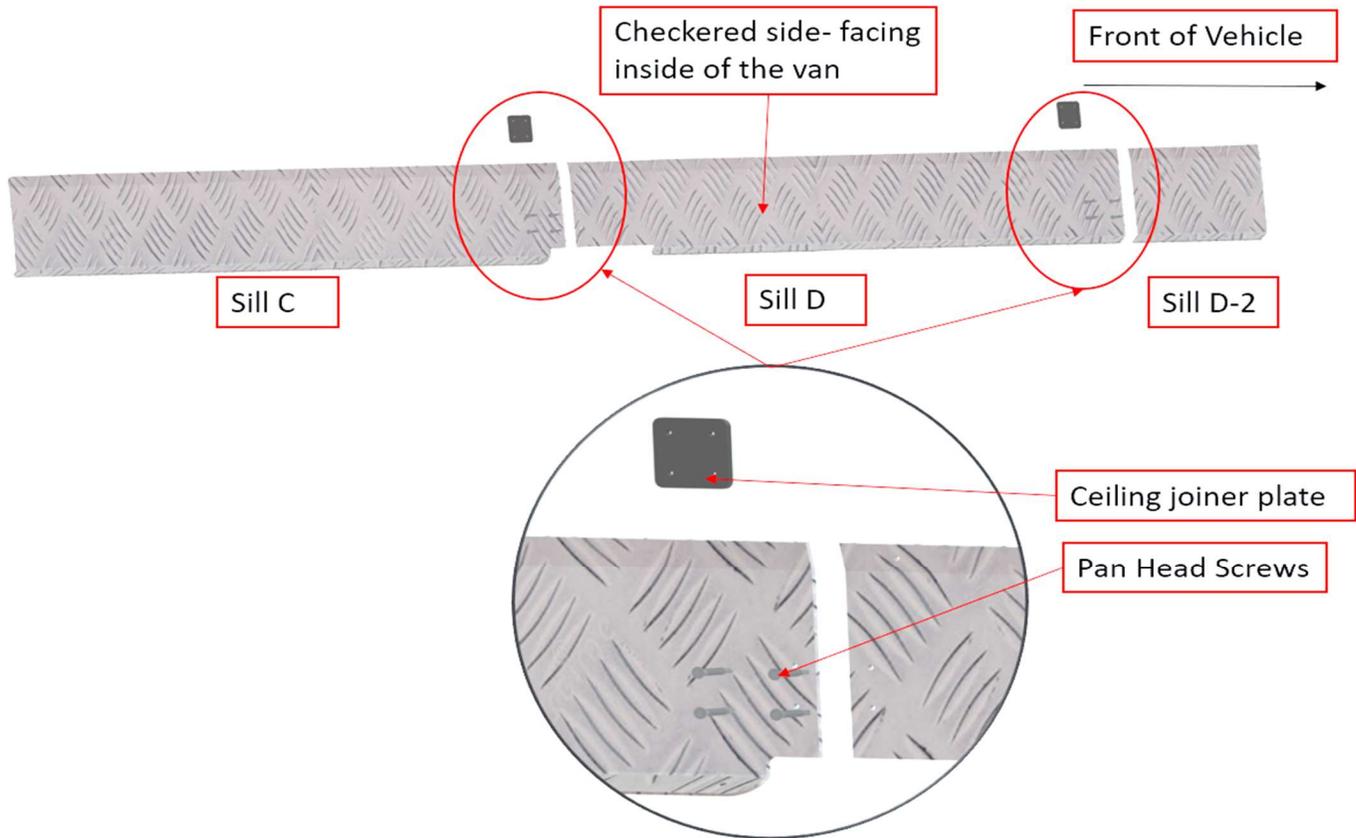


Figure 13

Step 2: Fasten assembled sills in the Van.

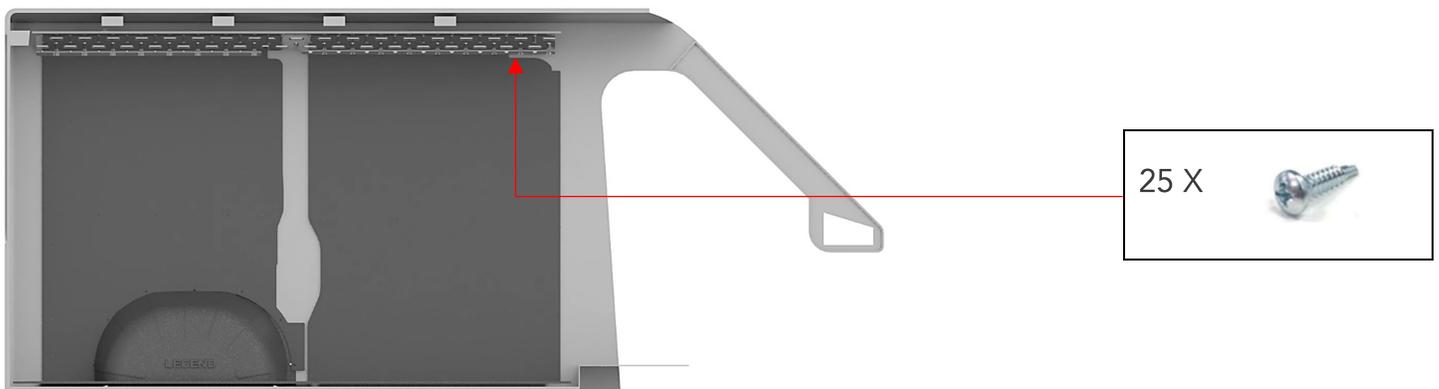


Figure 14  
"Driver side Top Sills installed"

Step 3: Assemble Passenger Side Sill – A, B, B-2 as shown below.

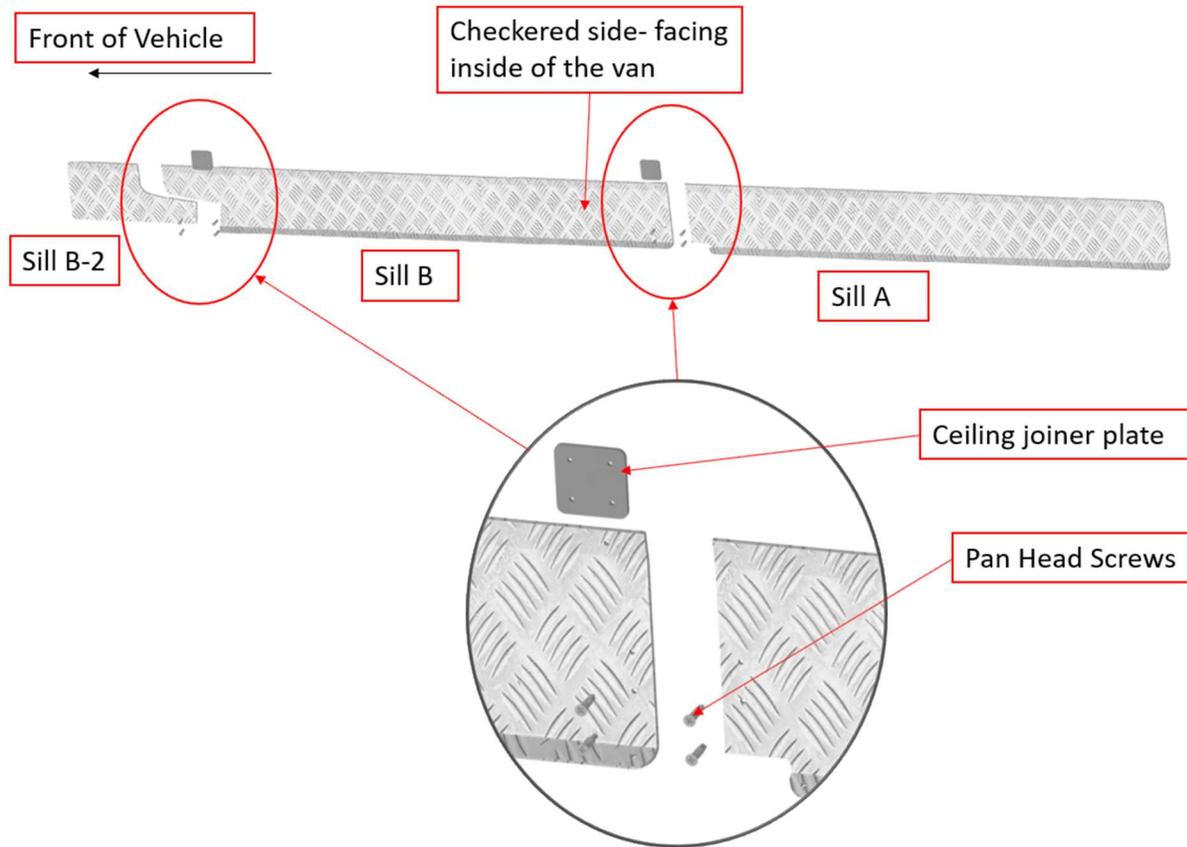


Figure 15

Step 4: Fasten assembled sills in the Van.

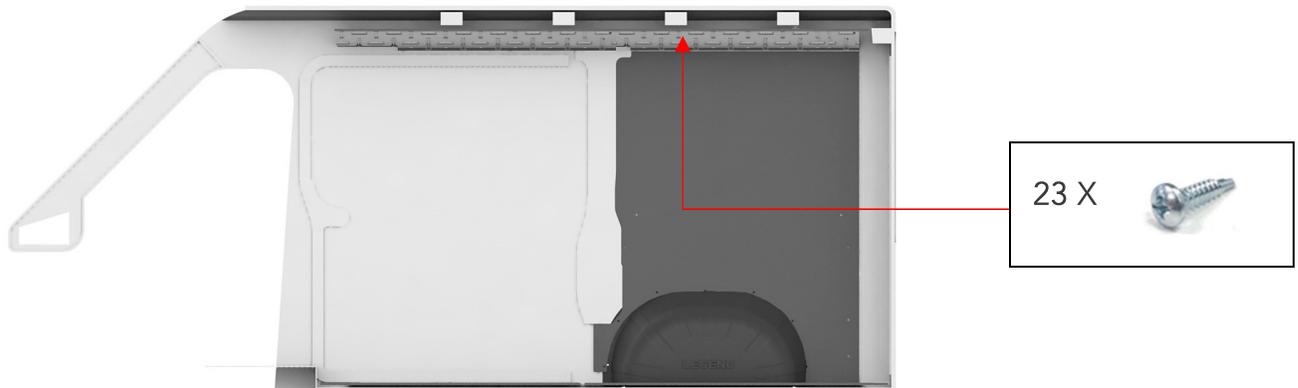
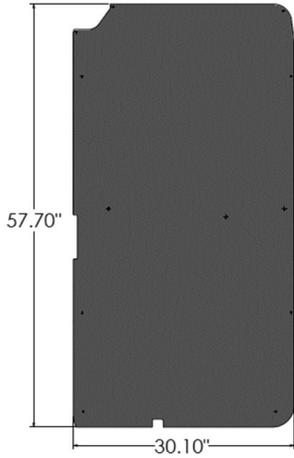


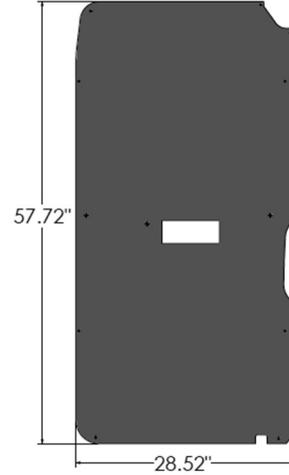
Figure 16  
"Passenger side Top Sills installed"

# Door Liners

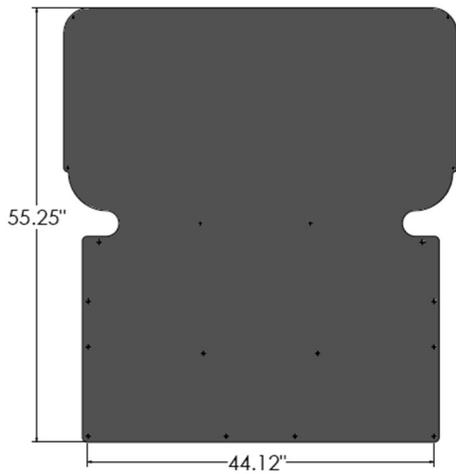
## Parts and Hardware



DRIVER SIDE REAR DOOR LINER(DRA)



PASSENGER SIDE REAR DOOR LINER(PRA)



PASSENGER SIDE SLIDING DOOR LINER (PSA)

18 X



PUSH-IN RIVETS

24 X



SELF-DRILLING SCREW

24 X



SCREWCAP

# Assembly Instructions

**Van Doors MUST be in close Position When Installing Door Liners.**

Hole Diameter ( $\varnothing$ ) = 0.40" = 

Hole Diameter ( $\varnothing$ ) = 0.20" = 

Step 1: Rear Door Assembly.

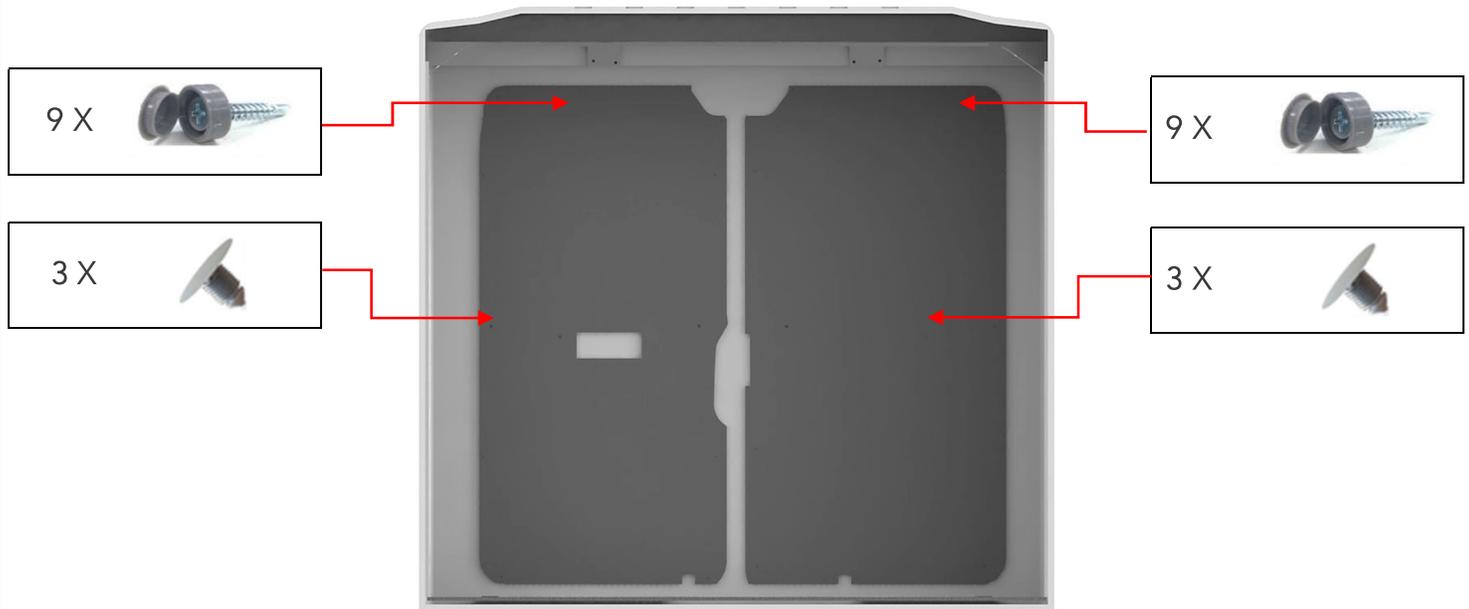


Figure 17  
"Rear Door Liners Installed"

Step 2: Side Door Assembly.

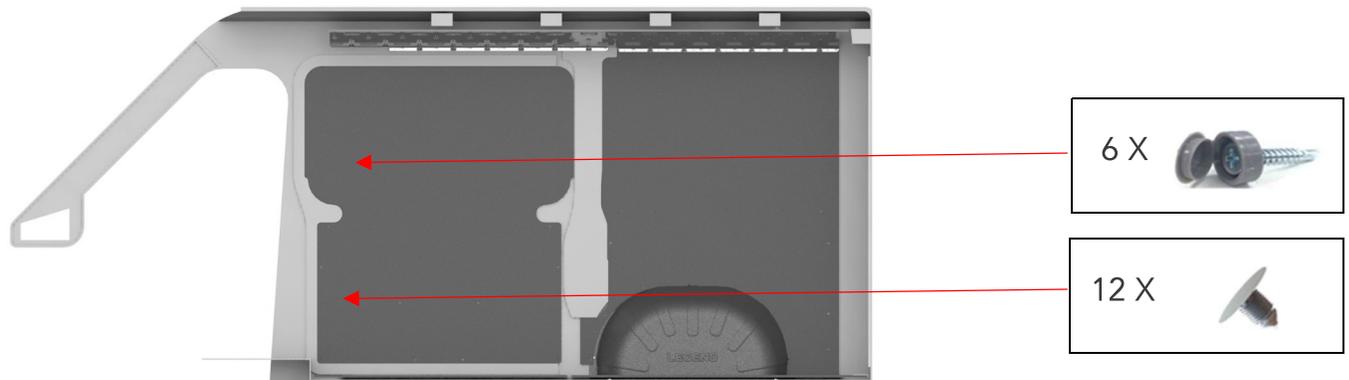


Figure 18  
"Passenger Side Sliding Door Liner Installed"

Step 3: Installation of your Legend Door Liners is now complete.