

# Aluminium Side and Rear Floor Sills For Ford Transit Cargo Vans Single Side Door Configuration. Kit Number : 709-151-1010 **INSTALLATION INSTRUCTIONS**

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## **Parts & Hardware Required:**

1. Passenger Side's Aluminium Floor Sill

Quantity : 1



2. Rear Aluminium Floor Sill

Quantity : 1



3. Pan Head Screw

Quantity : minimum 10



**NOTE:**

- i. The side sill plate does not work for Legend's floor with '.N' in the suffix of part number.
- ii. These sill plates could be installed:
  - right over Legend's floor of standard layout, or
  - in such a way that it covers the top flange of the plastic full-size factory side floor trim and plastic rear floor trim pieces, shown below. This is the case when Legend's floor is cut to fit around these plastic trim pieces (this is Legend's floor with '.4' in the suffix of part number).



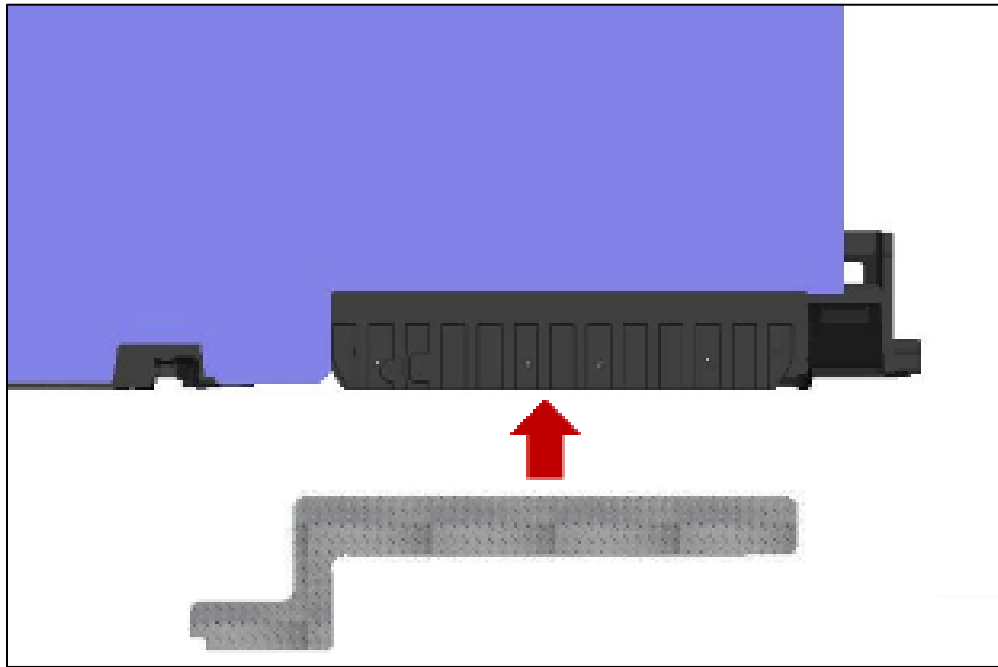
*"Full-step Side Plastic Trim"*



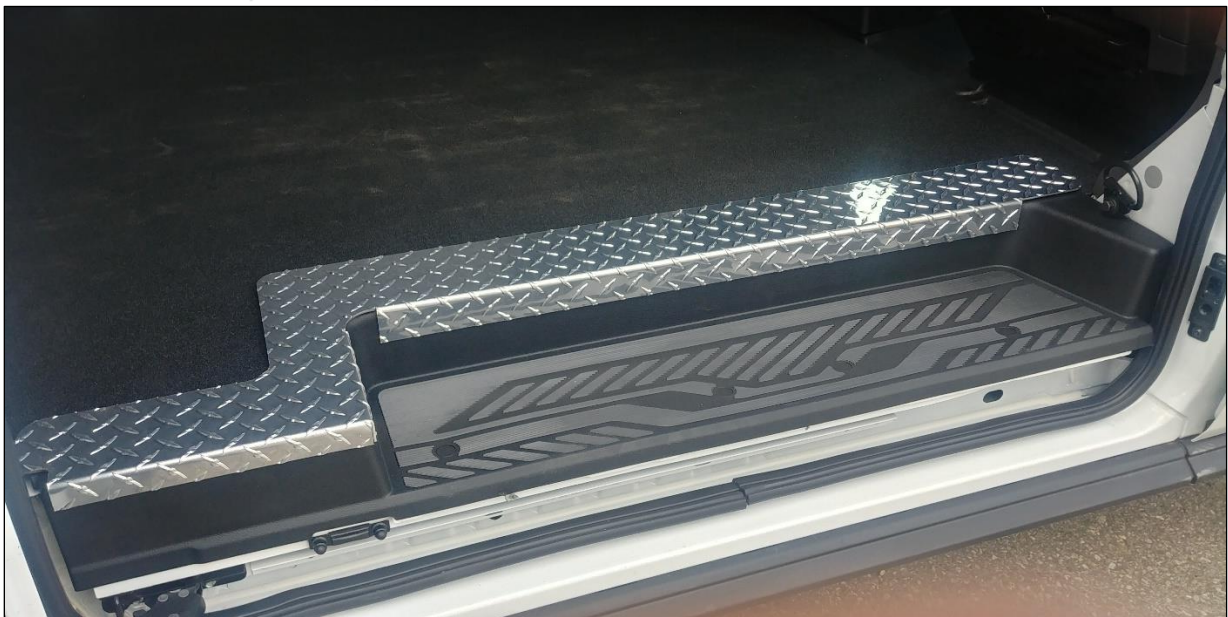
*"Rear Plastic Trim"*

**INSTRUCTIONS:**

1. After installing Legend's floor pieces, position the passenger side's aluminium floor sill as instructed below, depending on the type of Legend's floor installed in the vehicle.
  - If the Legend's floor is of standard layout (i.e., floor without '.4' or '.N' in the suffix of part number), then place the sill's top flange over Legend's floor.



- If the Legend's floor is cut to fit around the factory plastic trim (i.e., floor with '.4' in the suffix of part number), then the top flange of the sill covers over the top flange of the full-size plastic trim and overlaps the Legend's floor, as shown below.



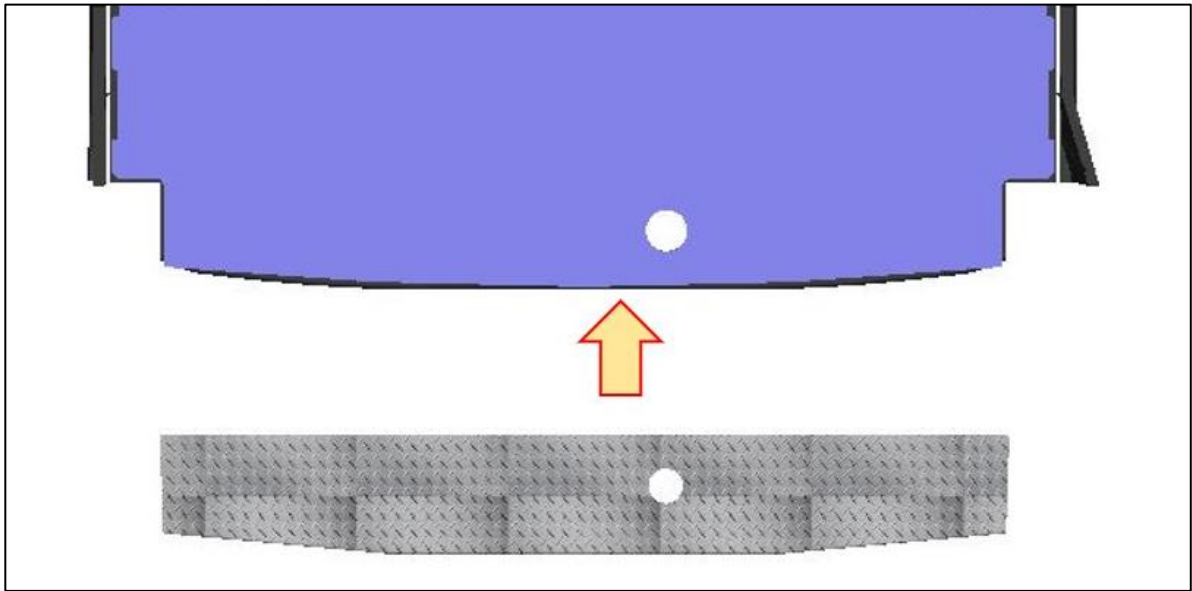
*"Aluminium side sill placed over the full-size side plastic trim"*

2. Fasten the sill at at-least five desired locations using the pan head screws provided.

**NOTE :** It is recommended to fasten the aluminium sill to the full-size plastic trim's top flange and also to Legend's floor, wherever applicable.

3. Position the rear aluminium floor sill as instructed below, depending on the type of Legend's floor installed.

- If the Legend's floor is of standard layout (i.e., floor without '.4' in the suffix of part number), then position the sill by aligning the larger hole (approx. diameter = 1.50 inches) present on the sill, with the hole present on Legend's floor.



- If the Legend's floor is cut to fit around the factory plastic trim (i.e., floor with '.4' in the suffix of part number), then the top flange of the sill covers over the top of rear plastic trim and overlaps the Legend's floor, as shown below.



*"Aluminium rear sill placed over the rear plastic trim"*

4. Fasten the sill at at-least five desired locations using the pan head screws provided.

**NOTE :** It is recommended to fasten the aluminium sill to the plastic trim and also to Legend's floor, wherever applicable.