



SECURILOCK - RECOMMENDED TOOLS FOR INSTALLATION

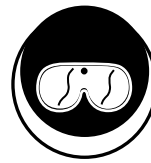
- Soft cleaning cloths / tissue
- Cone-Cut bit for metal (smooth type) (see Drg.A).
- Pencil (soft lead).
- Waxoyl / WD40 (Anti-corrosion treatment), (see Drg.B).
- Adjustable set square (small & large type), (Drg.C)
- Door panel removal tools (Various).
- Cordless drill
- De-burring tool, (Drg.D).
- Mallet (rubber/plastic).
- Torch (small inspection / flexi type).
- Allen Keys set (for lock bolts & striker screws)
- Socket set (Metric – ¼" or ½" Drive).
- Brush (suitable for removing swarf).
- Rivet crimping tool (See Below)
- Lighting

CAUTION

It is advised that appropriate safety wear is worn, throughout the installation of Securilock.



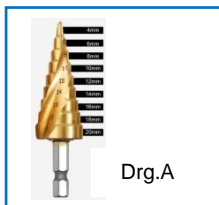
EAR DEFENDERS



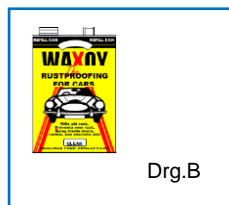
SAFETY GLASSES



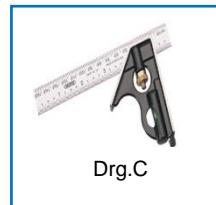
SAFETY GLOVES



Drg.A



Drg.B

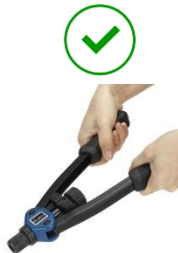


Drg.C



Drg.D

Rivet Tools:



Note:

Please note that the rivets used by Securilock **MUST** be installed with the appropriate tools. They are installed with tools that pull the rivet and do not turn them and do not rotate it.

FITTING INSTRUCTIONS 2023

NISSAN NV200 – **FROM 2009**

BACK DOOR



ENSURE THAT THE VEHICLES O.E DOOR LATCH IS FUNCTIONING CORRECTLY. READ THE SUPPLIED INSTALLATION INSTRUCTIONS FULLY BEFORE COMMENCING ANY FITTING OF THIS LOCK.

1. Remove any ply-lining (if fitted), from both rear doors.
2. Clean area where lock will be fitted, and apply drilling template (**see photo 1**) in line with measurements marked below.

Photo 1

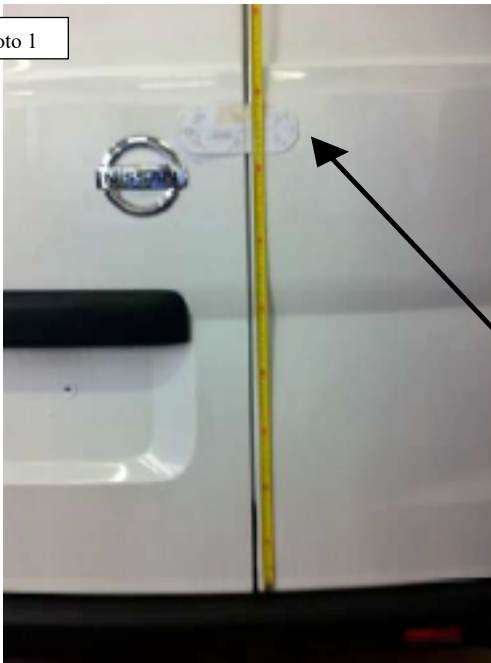
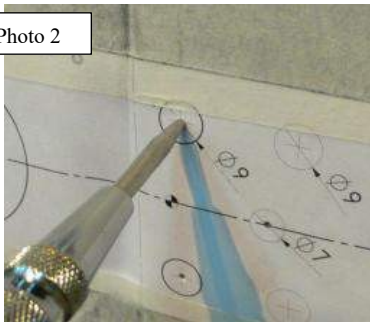
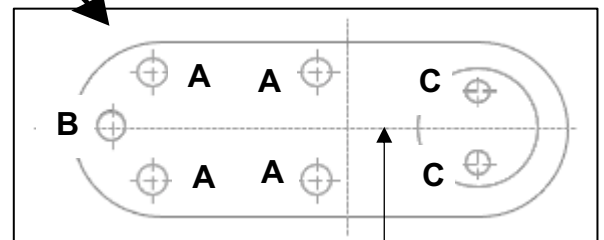


Photo 2



- Centre punch, pilot holes (A, B, C)
- Remove drilling template

DRILLING TEMPLATE

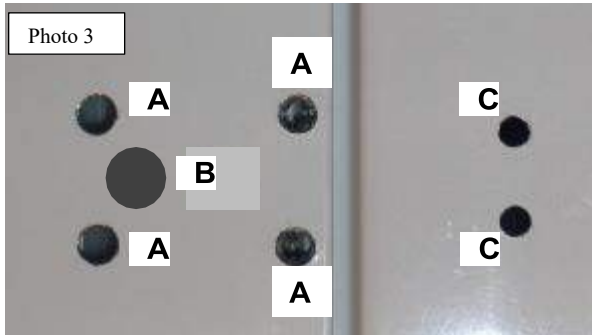


750mm (from bottom edge of the door)

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FITTING INSTRUCTIONS 2023

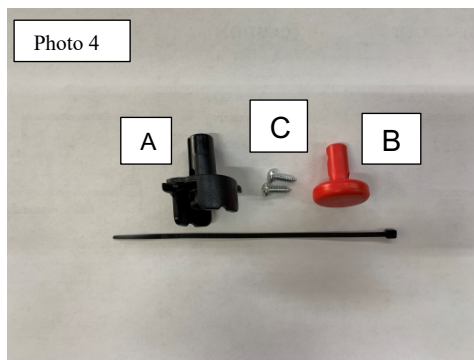
BACK DOOR



- Drill 4 x holes **(A)** to a maximum size of **9mm**.
- Drill 1 x hole **(B)** to a maximum size of **10mm**.
- Drill 2 x holes **(C)** to a maximum size of **9mm**.
Note: it will also be necessary to drill through the edge of an inner brace, when drilling holes (C).

(Note: All holes should be de-burred, where possible).

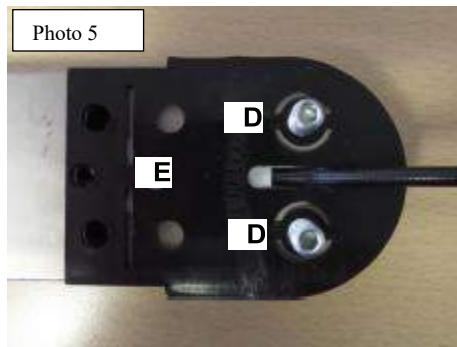
- Apply the anti-corrosionsubstance supplied, or paint holes.



Escape Cable Handle Components

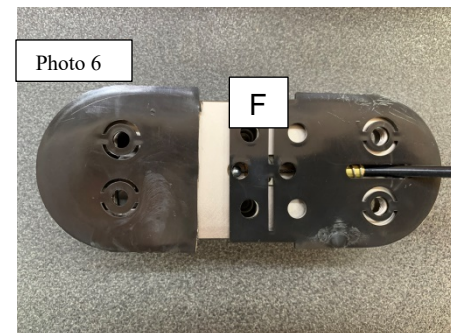
Remove the following:-

- A.** Cable Collar Support Bracket.
- B.** Escape Knob.
- C.** Small fitting screws.



Assemble Unit prior to fitting to door

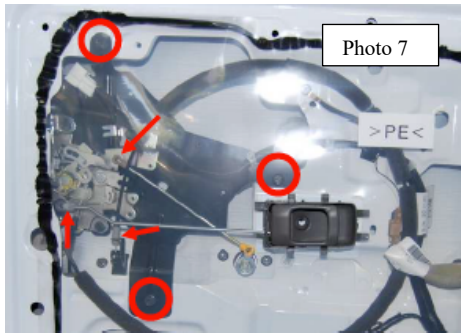
- Fit 2 x **M8 Studs, (D)** (fit with socket heads facing inwards).
(Use of a thread locking compound is recommended).
- Fit Plastic **Lock Shroud (E)** over Escape Cable and **Studs**.



- Fit **External Mounting Plates, (F)**.

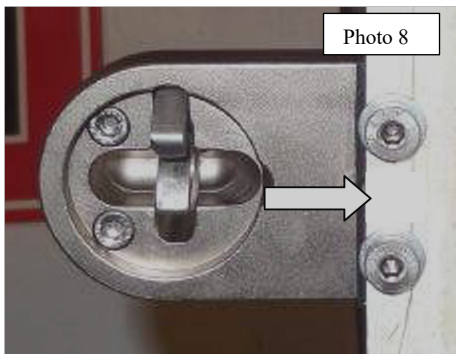
FITTING INSTRUCTIONS 2023

BACK DOOR

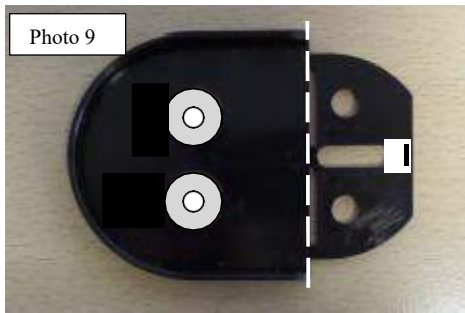


Fitting Gatelock to door

- To apply the backplate and nuts will be necessary to remove (do not disassemble completely) the lock.
- It is sufficient to unhook the tie rods indicated in photo (arrows) and unscrew the pins (circled in photo) of the plate that support the whole door lock.

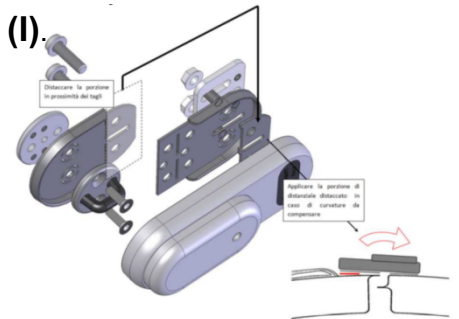


- Insert the TWO M8 bolts **(G)** on the return slip of the door.
- Ensure unit is horizontally level, tighten bolts.



- Remove Plastic 'Unit Tilt' section **(I)**.

Use cut off section **(I)** if Unit requires tilting over to improve locking, (this is more typical for barn doors).

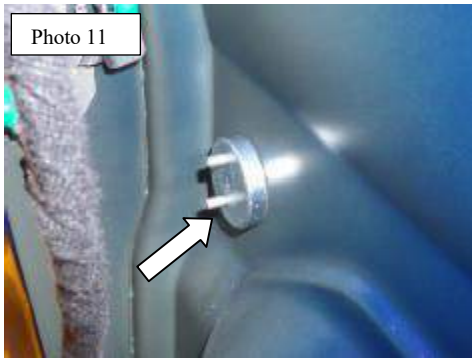


Fitting Locking Strike

- Fit **M6 Screws** through **Strike Plate**.
- Fit **Screws** through **Plastic Shroud**, followed by **External Plate**.
- Position **Strike Backplate** into position of externally drilled holes, inside door cavity, (see photo 11).
- Fit **Screws** through drilled holes.

FITTING INSTRUCTIONS 2023

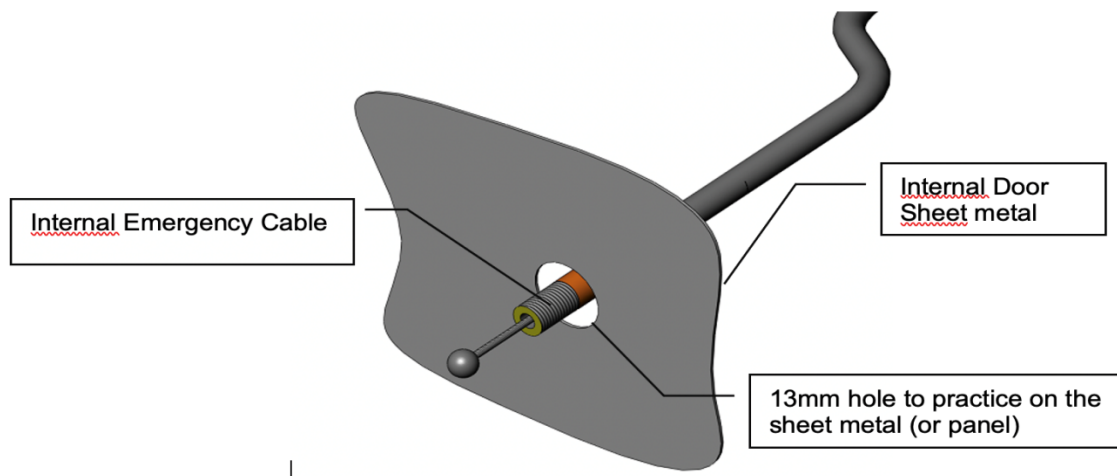
BACK DOOR



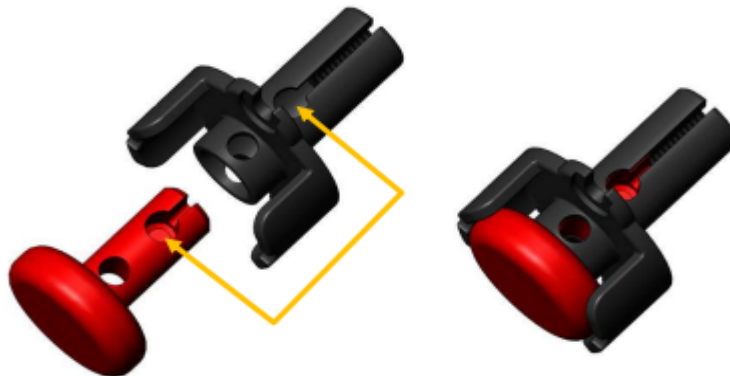
Fitted Strike Backplate

Internal Escape Cable Fitting

Step 1: Drill a 13mm hole on the door sheet metal (Or panel)



Step 2: Insert the red knob in its support, paying attention to align the holes as indicated below



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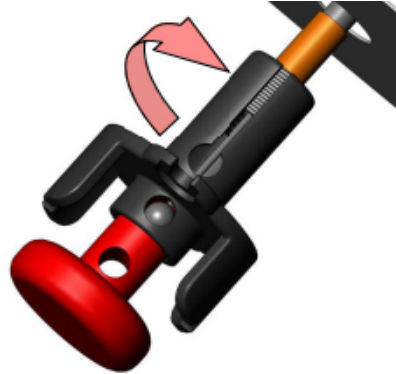
FITTING INSTRUCTIONS 2023

BACK DOOR

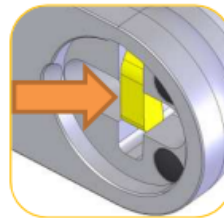
Step 3: Insert the terminal of the cable in its seat.



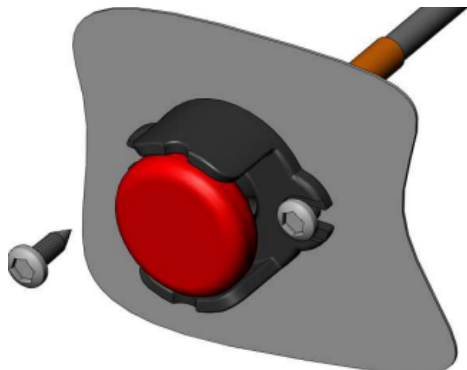
Step 4: Screw the plastic support until the ball end of the cable aligns with the top hole of the support.



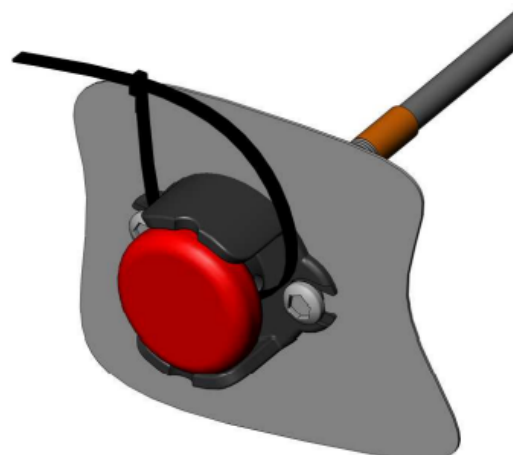
Step 5: Insert the support into the door sheet metal and close the padlock by rotating the harpoon (the red knob will return). Carry out some functional tests before fixing the plastic support. If necessary, screw or unscrew the support to adjust the stroke.



Step 6: Fix the support to the door sheet or to the panel using the screws provided. Check that the passing hole of the knob and that of the support are aligned in order to guarantee the passage of the safety seal.

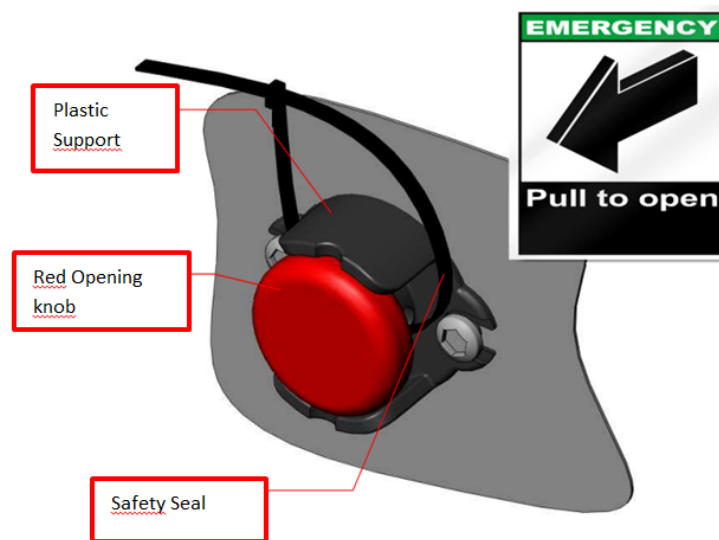


Step 7: With the padlock closed and the knob aligned, apply the safety seal if required for uses.



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FITTING INSTRUCTIONS 2023

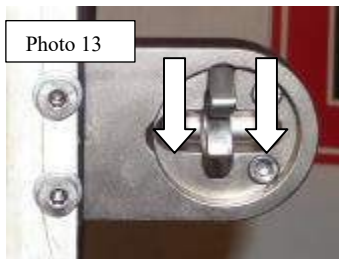


Completion

1. Ensure **Unit** is level and tighten all fixings. Re-fit door panels etc.

Testing - with door OPEN

2. Close Strike lever on **Unit**, Insert key to release, (**see photo 13**).
3. **CAREFULLY** close door onto **Strike Plate**, to ensure lever will engage, if adjustment of the **Strike Plate** is required, slightly loosen **Screws** and adjust as necessary.
4. Close Strike lever on **Unit**, test **Internal Escape Handle** to release.
5. Close door, which may require more force than normal, Use **Slamlock Key** to release Lock, and open door by vehicle handle.



Fitted Lock

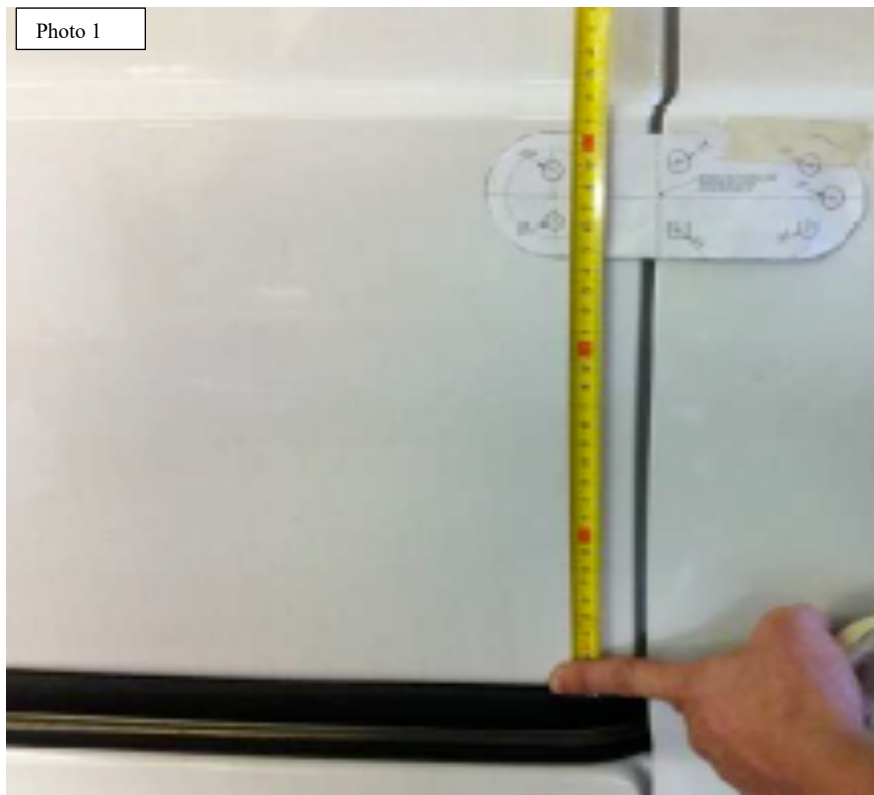
FITTING INSTRUCTIONS

SIDE DOOR

ENSURE THAT THE VEHICLES O.E DOOR LATCH IS FUNCTIONING CORRECTLY. READ THE SUPPLIED INSTALLATION INSTRUCTIONS FULLY BEFORE COMMENCING ANY FITTING OF THIS LOCK.

1. Remove any ply-lining (if fitted), from both rear doors.
2. Clean area where lock will be fitted, and apply drilling template (**see photo 1**) in line with measurements marked below.

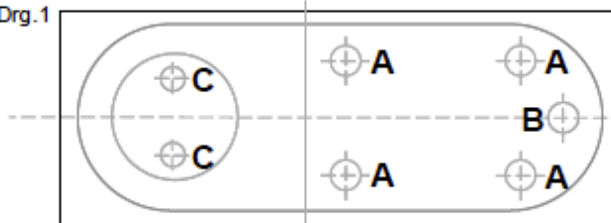
Photo 1



275mm

DRILLING TEMPLATE

Drg.1



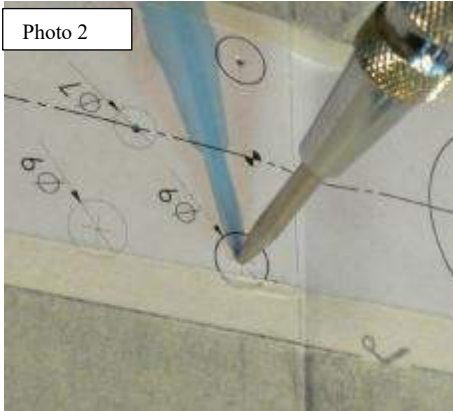
(Align vertical line to edge of side door)

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FITTING INSTRUCTIONS

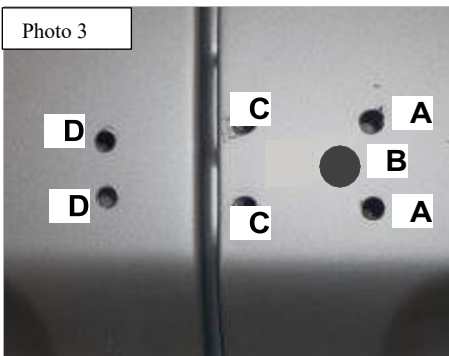
SIDE DOOR

Photo 2



- Centre punch, Pilot holes **(A,B & C)**.
- Remove template.

Photo 3

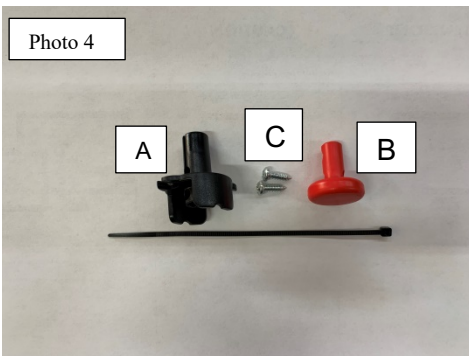


- Drill 4 x holes **(A)** to a maximum size of **9mm**
- Drill 1 x hole **(B)** to a maximum size of **12mm**.
- Drill 2 x holes **(C)** to a maximum size of **9mm**.
- Drill 2 x holes **(D)** to a maximum size of **8mm**.

(Note: All holes should be de-burred, where possible).

Remove masking tape, apply an anti-corrosion substance, such as 'Waxoyl' or paint holes.

Photo 4

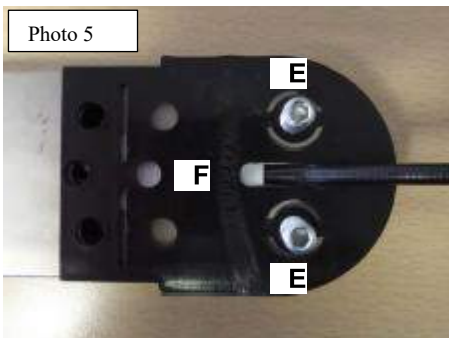


Escape Cable Handle Components

Remove the following:-

- A.** Cable Collar Support Bracket.
- B.** Escape Knob.
- C.** Small fitting screws.

Photo 5



Assemble Unit prior to fitting to door

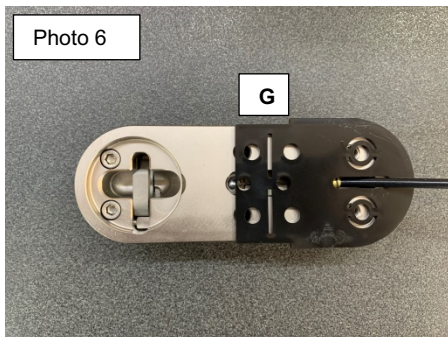
- Fit 2 x **M8 Studs, (E)** (fit with socket heads facing **inwards**.
(Use of a thread locking compound is recommended).
- Fit Plastic **Lock Shroud (F)** over **Escape Cable** and **Studs**.

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FITTING INSTRUCTIONS

SIDE DOOR

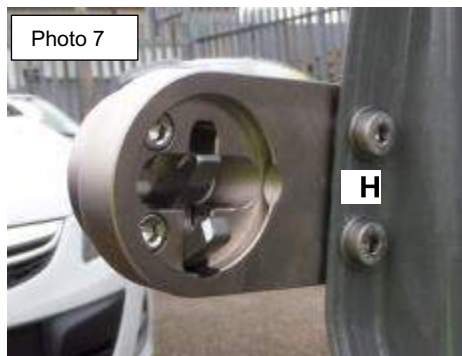
Photo 6



Assemble Unit prior to fitting to door.

- Fit **External Mounting Plates, (G).**

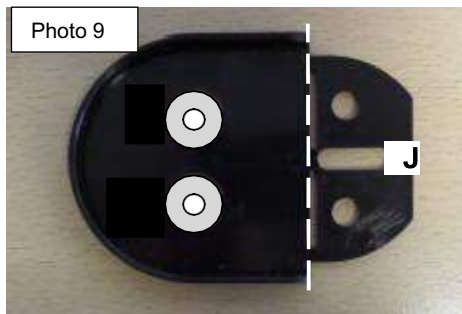
Photo 7



Fitting Gatelock Van to door, (Example)

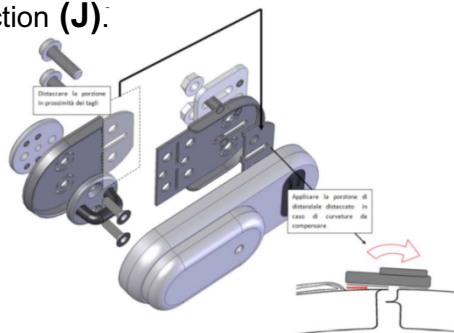
- Insert **Escape Cable** through hole **(B)**, (Photo 3), followed by **M8 Studs**.
- Hold unit, loosely fit **M8 Cap Bolts & Washers** through door edge **(H)**.

Photo 9



- Remove Plastic '**Unit Tilt**' section **(J)**.

Use cut off section **(J)** if Unit requires tilting over to improve locking, (this is more typical for barn doors).



FITTING INSTRUCTIONS

SIDE DOOR



Photo 10

Fitting Locking Strike

- Fit **M6 Screws** through **Strike Plate**.
- Fit Screws through **Plastic Shroud**.
- Slide **Strike Backplate (L)** up into position of externally drilled holes, inside door cavity, (see photo 12).
- Fit **Screws** through drilled holes.



Photo 11

Fitted Strike Backplate, (Example)

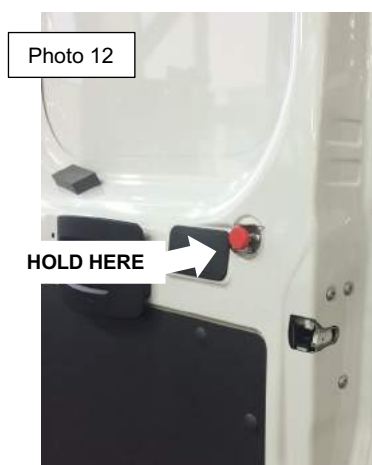


Photo 12

Internal Escape cable fitting, (See back door example)

- Choose a position on the inside face of the door that has adequate access to fit the cable through the door. (**Ensure cable will not be kinked or interfere with latch etc.**).
- Centre punch, drill **8mm** hole.
- Push the plastic support through drilled hole, fit remaining screws to secure.

FITTING INSTRUCTIONS

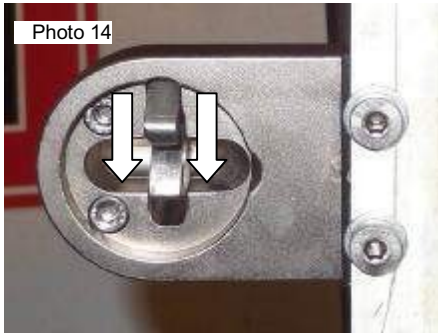
SIDE DOOR

Completion

2. Ensure **Unit** is level and tighten all fixings.
3. Re-fit door panel etc.

Testing - with door OPEN

4. Close Strike lever on **Unit**, Insert key to release.
9. **CAREFULLY** close door into **Strike Plate**, to ensure lever will engage, if adjustment of the **Strike Plate** is required, slightly loosen **Screws** and adjust as necessary.
10. Close Strike lever on **Unit**, test **Internal Escape Handle** to release.
11. Close door, which may require more force than normal, Use **Key** to release Lock, and open door by vehicle handle.



Fitted Lock

FITTING INSTRUCTIONS 2023

NISSAN NV200 – **FROM 2019**

BACK DOOR



ENSURE THAT THE VEHICLES O.E DOOR LATCH IS FUNCTIONING CORRECTLY. READ THE SUPPLIED INSTALLATION INSTRUCTIONS FULLY BEFORE COMMENCING ANY FITTING OF THIS LOCK.

3. Remove any ply-lining (if fitted), from both rear doors.
4. Clean area where lock will be fitted, and apply drilling template (**see photo 1**) in line with measurements marked below.

Photo 1

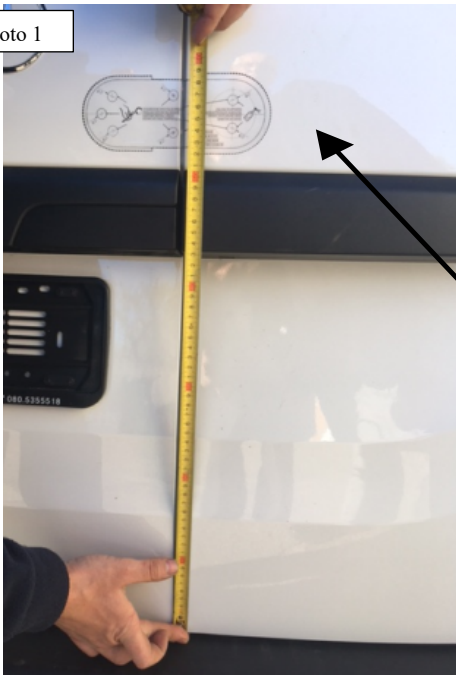
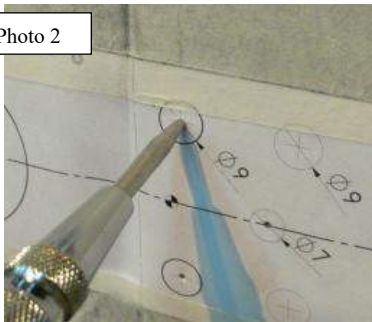
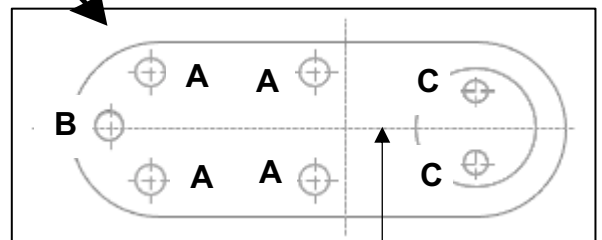


Photo 2



- Centre punch, pilot holes (A, B, C)
- Remove drilling template

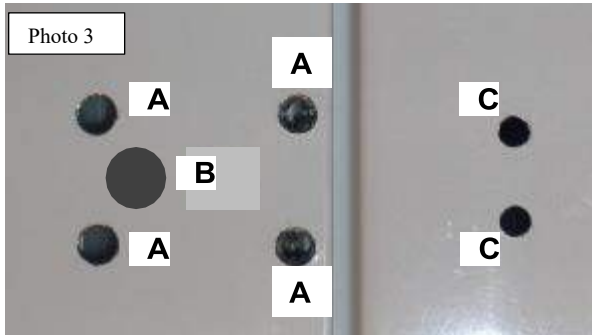
DRILLING TEMPLATE



555mm (from bottom edge of the door)

FITTING INSTRUCTIONS 2023

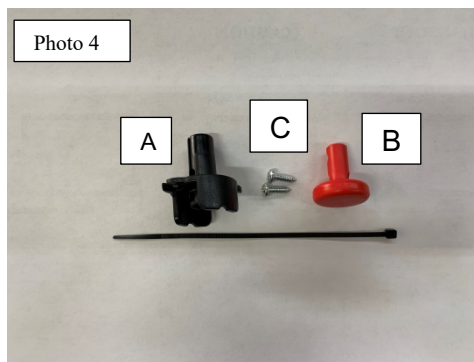
BACK DOOR



- Drill 4 x holes **(A)** to a maximum size of **9mm**.
 - Drill 1 x hole **(B)** to a maximum size of **10mm**.
 - Drill 2 x holes **(C)** to a maximum size of **9mm**.
- Note: it will also be necessary to drill through the edge of an inner brace, when drilling holes (C).**

(Note: All holes should be de-burred, where possible).

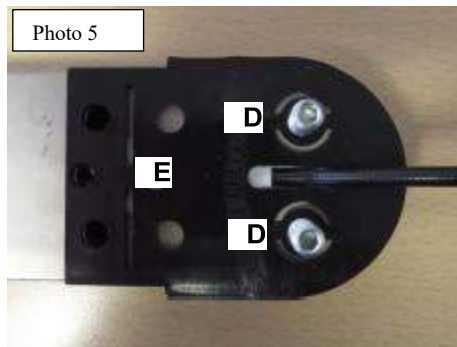
- Apply the anti-corrosionsubstance supplied, or paint holes.



Escape Cable Handle Components

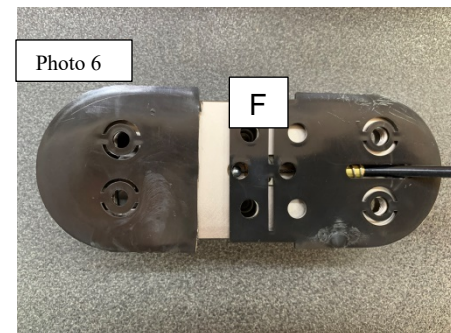
Remove the following:-

- D. Cable Collar Support Bracket.
- E. Escape Knob.
- F. Small fitting screws.



Assemble Unit prior to fitting to door

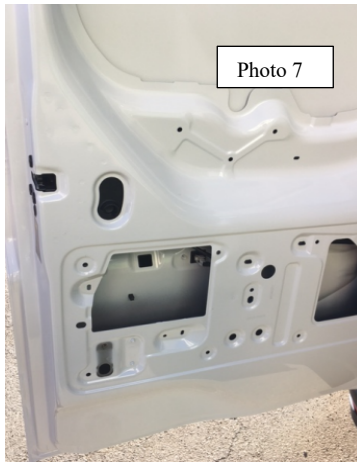
- Fit 2 x **M8 Studs, (D)** (fit with socket heads facing inwards).
(Use of a thread locking compound is recommended).
- Fit Plastic **Lock Shroud (E)** over Escape Cable and **Studs**.



- Fit **External Mounting Plates, (F)**.

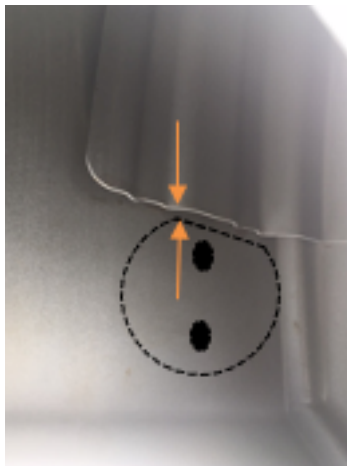
FITTING INSTRUCTIONS 2023

BACK DOOR

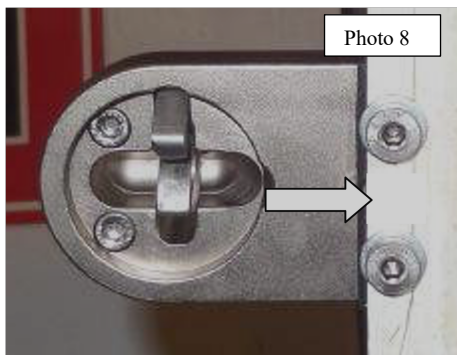


Fitting Gatelock to door

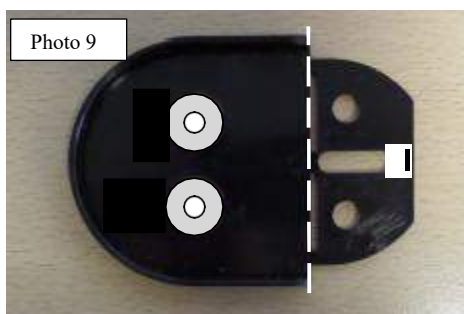
- To apply the plusnuts could be necessary to remove (do not disassemble completely) the factory lock.



- If the play between the striker counterplate and the internal reinforcement plate should be minimal (preventing the adjustment of the striker plate) it is advisable to cut the same counterplate by a few millimeters

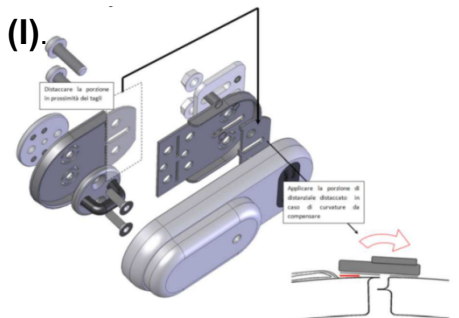


- Insert the TWO M8 bolts (**G**) on the return slip of the door.
- Ensure unit is horizontally level, tighten bolts.



- Remove Plastic 'Unit Tilt' section (**I**).

Use cut off section (**I**) if Unit requires tilting over to improve locking, (this is more typical for barn doors).

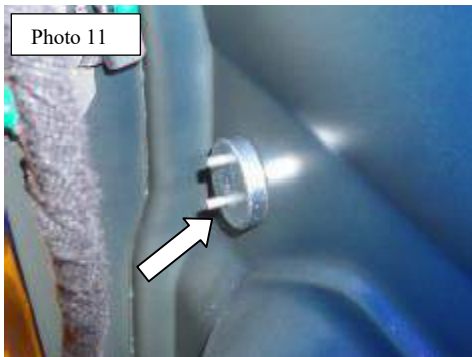


FITTING INSTRUCTIONS 2023



Fitting Locking Strike

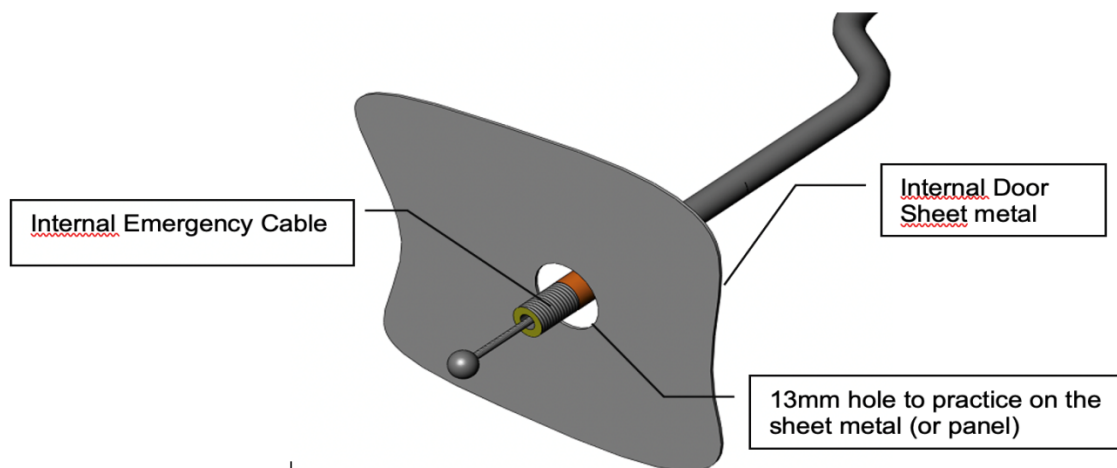
- Fit **M6 Screws** through **Strike Plate**.
- Fit **Screws** through **Plastic Shroud**, followed by **External Plate**.
- Position **Strike Backplate** into position of externally drilled holes, inside door cavity, (see photo 11).
- Fit **Screws** through drilled holes.



Fitted Strike Backplate

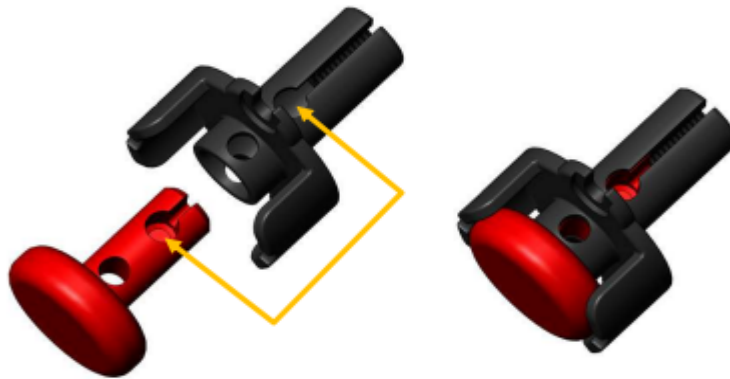
Internal Escape Cable Fitting

Step 1: Drill a 13mm hole on the door sheet metal (Or panel)



Step 2: Insert the red knob in its support, paying attention to align the holes as indicated below

FITTING INSTRUCTIONS 2023

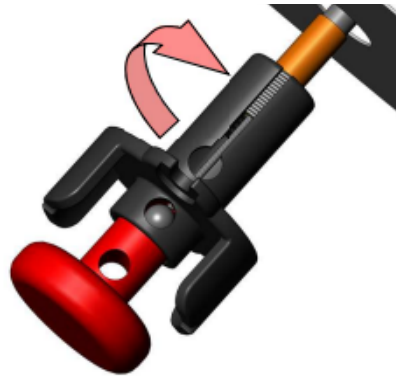


BACK DOOR

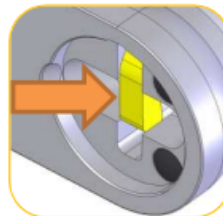
Step 3: Insert the terminal of the cable in its seat.



Step 4: Screw the plastic support until the ball end of the cable aligns with the top hole of the support

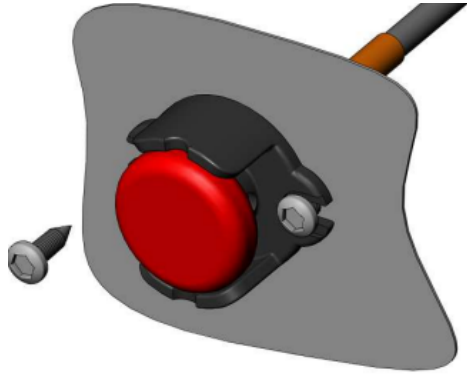


Step 5: Insert the support into the door sheet metal and close the padlock by rotating the harpoon (the red knob will return). Carry out some functional tests before fixing the plastic support. If necessary, screw or unscrew the support to adjust the stroke.

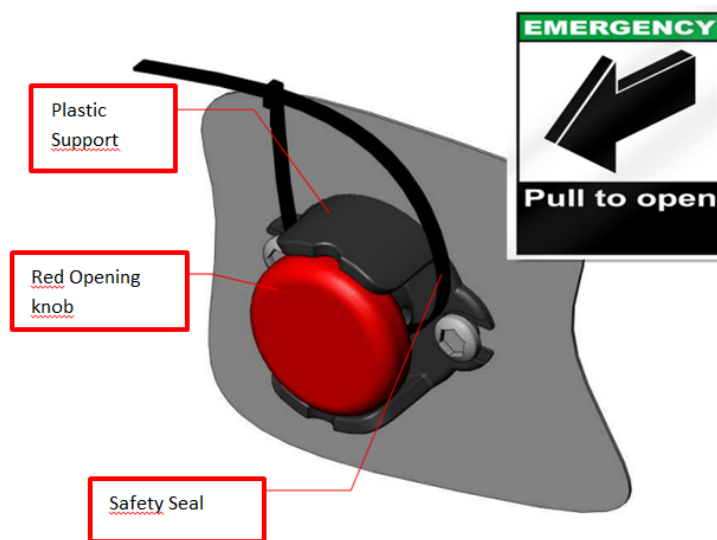
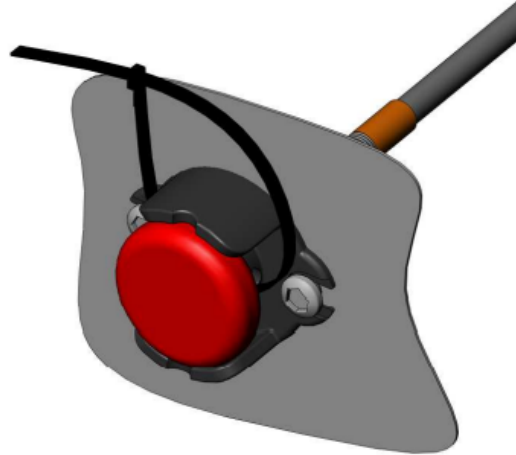


FITTING INSTRUCTIONS 2023

Step 6: Fix the support to the door sheet or to the panel using the screws provided. Check that the passing hole of the knob and that of the support are aligned in order to guarantee the passage of the safety seal.



Step 7: With the padlock closed and the knob aligned, apply the safety seal if required for uses.



Completion

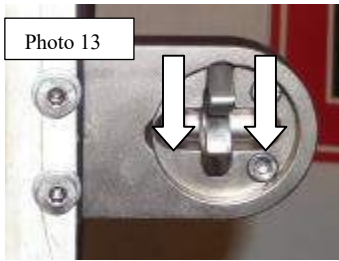
1. Ensure **Unit** is level and tighten all fixings. Re-fit door panels etc.

Testing - with door OPEN

2. Close Strike lever on **Unit**, Insert key to release, (**see photo 13**).
3. **CAREFULLY** close door onto **Strike Plate**, to ensure lever will engage, if adjustment of the **Strike Plate** is required, slightly loosen **Screws** and adjust as necessary.
4. Close Strike lever on **Unit**, test **Internal Escape Handle** to release.
5. Close door, which may require more force than normal, Use **Slamlock Key** to release

FITTING INSTRUCTIONS 2023

Lock, and open door by vehicle handle.



Fitted Lock

FITTING INSTRUCTIONS

SIDE DOOR

ENSURE THAT THE VEHICLES O.E DOOR LATCH IS FUNCTIONING CORRECTLY. READ THE SUPPLIED INSTALLATION INSTRUCTIONS FULLY BEFORE COMMENCING ANY FITTING OF THIS LOCK.

1. Remove any ply-lining (if fitted), from both rear doors.
2. Clean area where lock will be fitted, and apply drilling template (**see photo 1**) in line with measurements marked below.

Photo 1

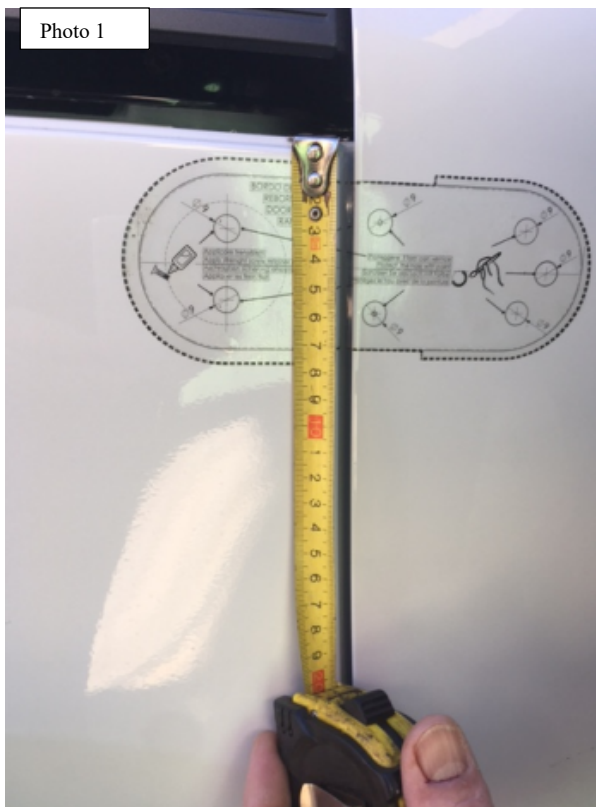
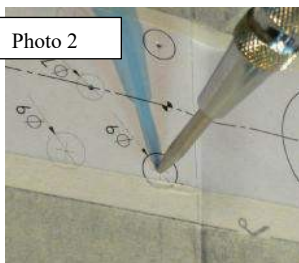


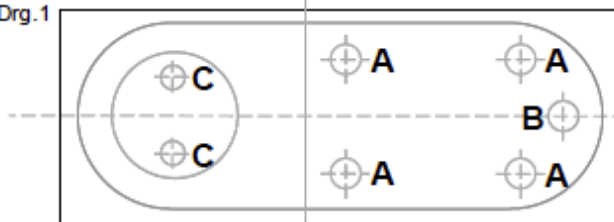
Photo 2



- Centre punch, pilot holes (A, B & C)
- Remove template

DRILLING TEMPLATE

Drg. 1



(Align vertical line to edge of side door)

45mm
From lower
part of side
rail

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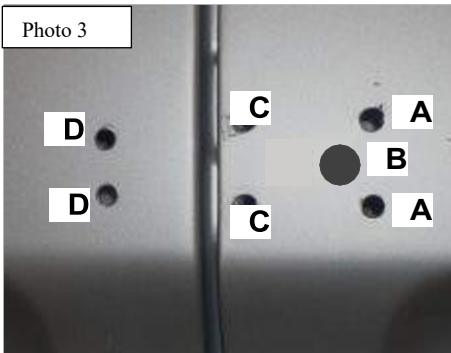
FITTING INSTRUCTIONS

SIDE DOOR



- Remove **side panel** to get access to the door **Cavity** and install the striker backplate

Photo 3

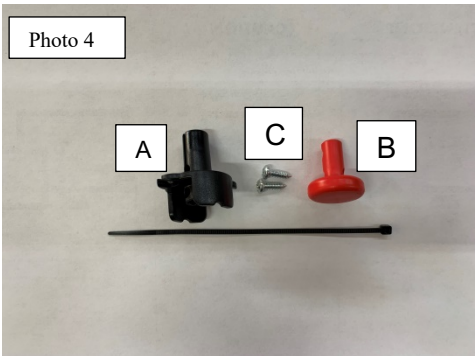


- Drill 4 x holes **(A)** to a maximum size of **9mm**
- Drill 1 x hole **(B)** to a maximum size of **12mm**.
- Drill 2 x holes **(C)** to a maximum size of **9mm**.
- Drill 2 x holes **(D)** to a maximum size of **8mm**.

(Note: All holes should be de-burred, where possible).

Remove masking tape, apply an anti-corrosion substance, such as 'Waxoyl' or paint holes.

Photo 4

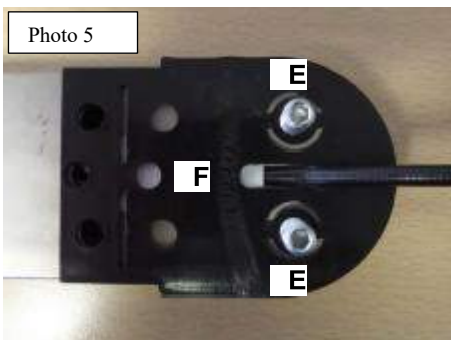


Escape Cable Handle Components

Remove the following:-

- D.** Cable Collar Support Bracket.
- E.** Escape Knob.
- F.** Small fitting screws.

Photo 5



Assemble Unit prior to fitting to door

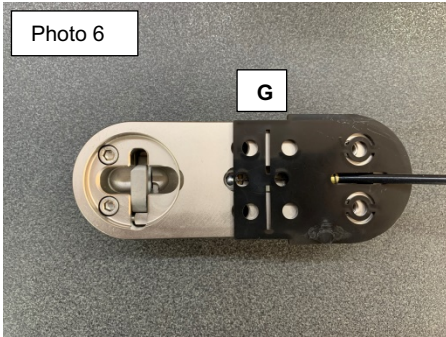
- Fit 2 x **M8 Studs, (E)** (fit with socket heads facing **inwards**.
(Use of a thread locking compound is recommended).
- Fit **Plastic Lock Shroud (F)** over **Escape Cable** and **Studs**.

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FITTING INSTRUCTIONS

SIDE DOOR

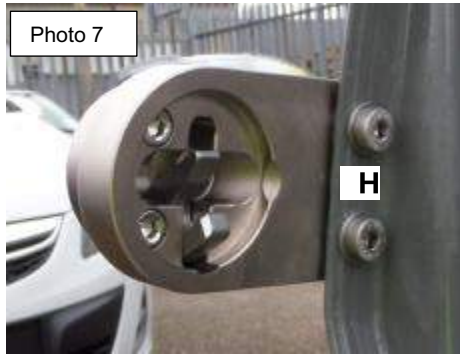
Photo 6



Assemble Unit prior to fitting to door.

- Fit **External Mounting Plates, (G).**

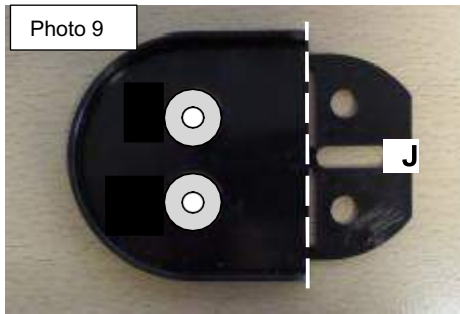
Photo 7



Fitting Gatelock Van to door, (Example)

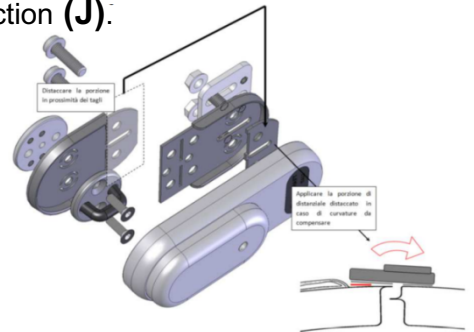
- Insert **Escape Cable** through hole **(B)**, (Photo 3), followed by **M8 Studs**.
- Hold unit, loosely fit **M8 Cap Bolts & Washers** through door edge **(H)**.

Photo 9



- Remove Plastic '**Unit Tilt**' section **(J)**.

Use cut off section **(J)** if Unit requires tilting over to improve locking, (this is more typical for barn doors).



FITTING INSTRUCTIONS

SIDE DOOR

Photo 10



Fitting Locking Strike

- Fit **M6 Screws** through **Strike Plate**.
- Fit Screws through **Plastic Shroud**.
- Slide **Strike Backplate (L)** up into position of externally drilled holes, inside door cavity, (see photo 12).
- Fit **Screws** through drilled holes.

Photo 11



Fitted Strike Backplate, (Example)

Photo 12



Internal Escape cable fitting, (See back door example)

- Choose a position on the inside face of the door that has adequate access to fit the cable through the door. (**Ensure cable will not be kinked or interfere with latch etc.**).
- Centre punch, drill **8mm** hole.
- Push the plastic support through drilled hole, fit remaining screws to secure.

FITTING INSTRUCTIONS

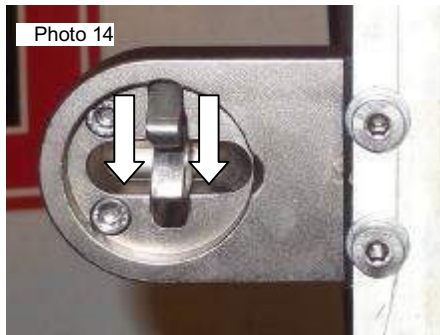
SIDE DOOR

Completion

5. Ensure **Unit** is level and tighten all fixings.
6. Re-fit door panel etc.

Testing - with door OPEN

7. Close Strike lever on **Unit**, Insert key to release.
12. **CAREFULLY** close door into **Strike Plate**, to ensure lever will engage, if adjustment of the **Strike Plate** is required, slightly loosen **Screws** and adjust as necessary.
13. Close Strike lever on **Unit**, test **Internal Escape Handle** to release.
14. Close door, which may require more force than normal, Use **Key** to release Lock, and open door by vehicle handle.



Fitted Lock.

FITTING INSTRUCTIONS