

## ASSEMBLY INSTRUCTIONS

# MERCEDES SPRINTER 170" EXTENDED CARGO

This document presents the detailed procedures for assembling Legend Fleet components and accessories.

Customers can make use these step-by-step procedures and easily assemble without major difficulty.



**LEGEND**  
**FLEET SOLUTIONS**

519 688 1043  
[customercare@legendfleet.com](mailto:customercare@legendfleet.com)

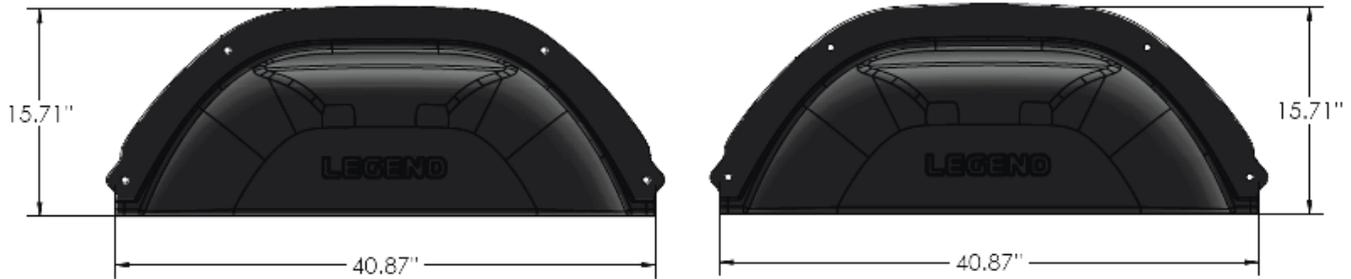
56957 HWY 3 WEST,  
TILLSONBURG,  
ON N4G 4G8.

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# Wheel Well Cover

## Parts and Hardware



**DRIVER SIDE'S WHEEL WELL COVER**

**PASSENGER SIDE'S WHEEL WELL COVER**

8 x

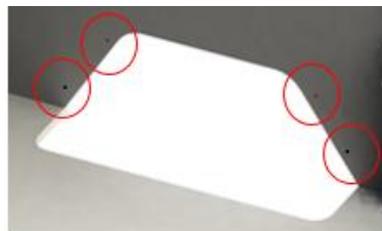
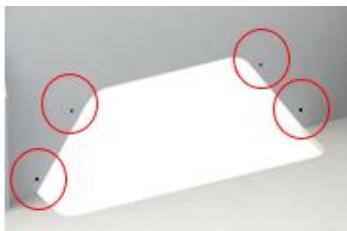


**PUSH-IN RIVET**

## Assembly Instructions

**Floor and Wall liner must be installed after the installation of Wheel well covers**

**Step 1:** Place the **Driver side** and **Passenger side** wheel well covers in the vehicle, as shown below.



*"positioning of Passenger side WWC"*

*"positioning of Driver side WWC"*

8 x



# Floor

## Parts and Hardware

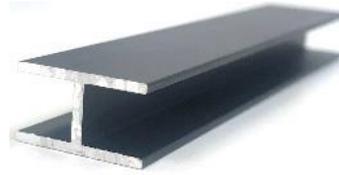


1 x



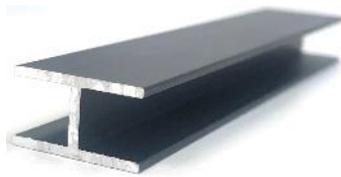
FIRST RAIL JOINT (59.35")

1x



SECOND RAIL JOINT (70.00")

1x



THIRD RAIL JOINT (52.42")

12 x



M8 BOLT

12 x



M8 FLAT WASHER

1 x



GLUE

## Assembly instructions

**Remove the following items before floor installation:**

1. OEM Plastic Trim
2. D-Rings
3. Tie-Downs
4. Other installed parts

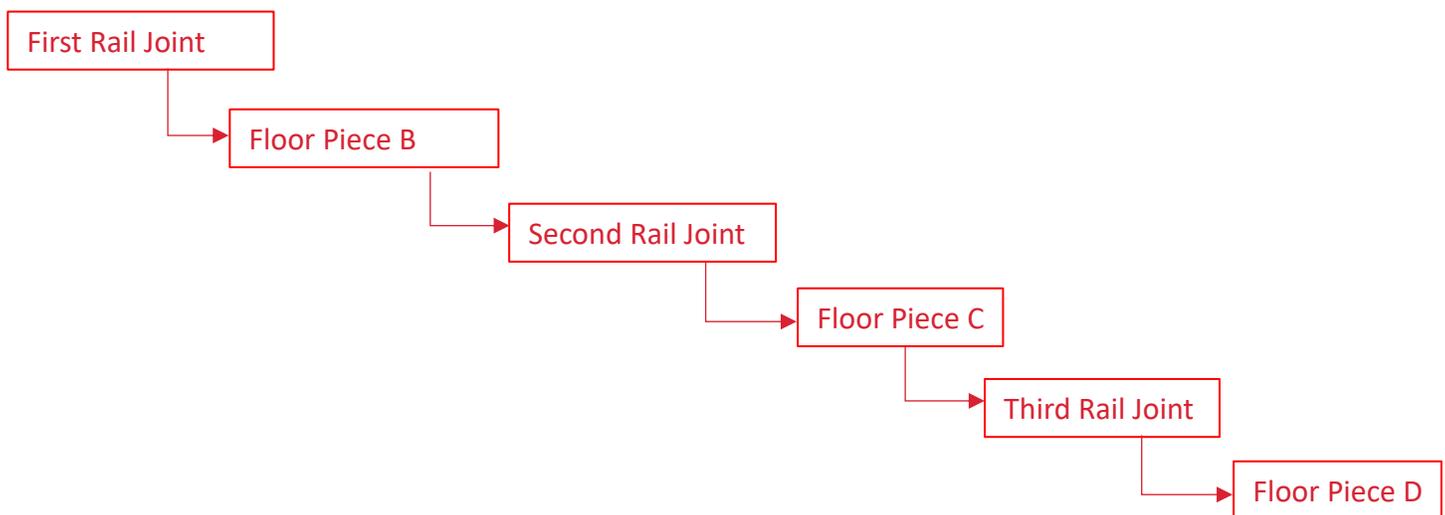
**Apply a thin line of glue in both the grooves of the Rail Joints, that is supplied with Legend's floor.**

**Step 1:** Install Floor Piece A, as shown below.



Figure 1

**Step 2:** Install the Parts in the following order after installing Floor Piece A. as shown below.



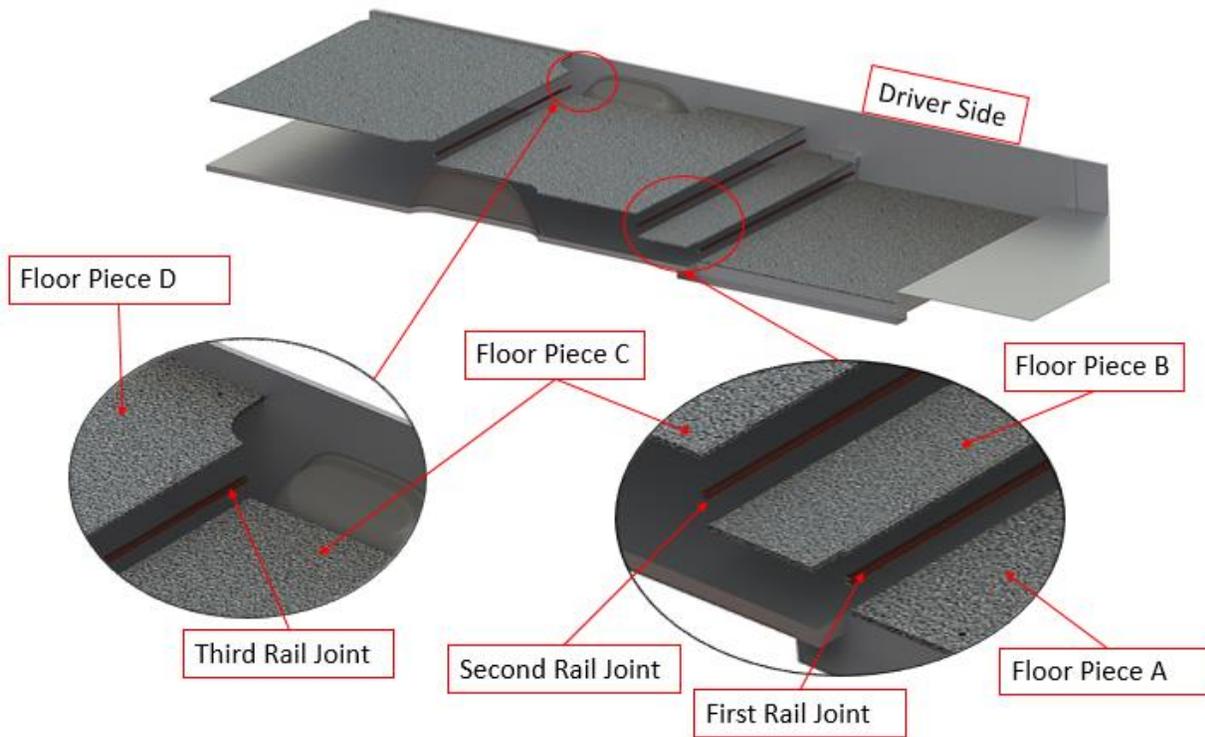


Figure 2

**Step 3:** Replace the OEM bolt in each D-Ring with combination of M8 Bolt and a flat washer as shown below.

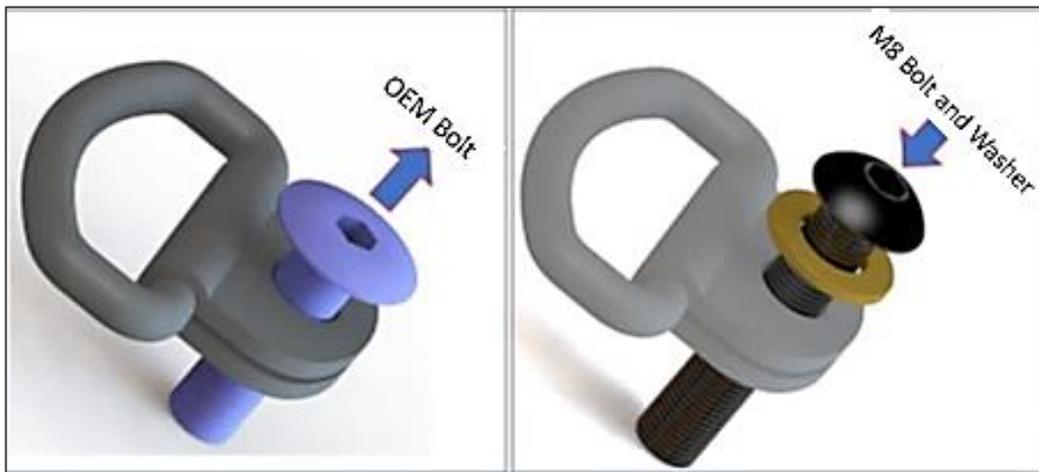
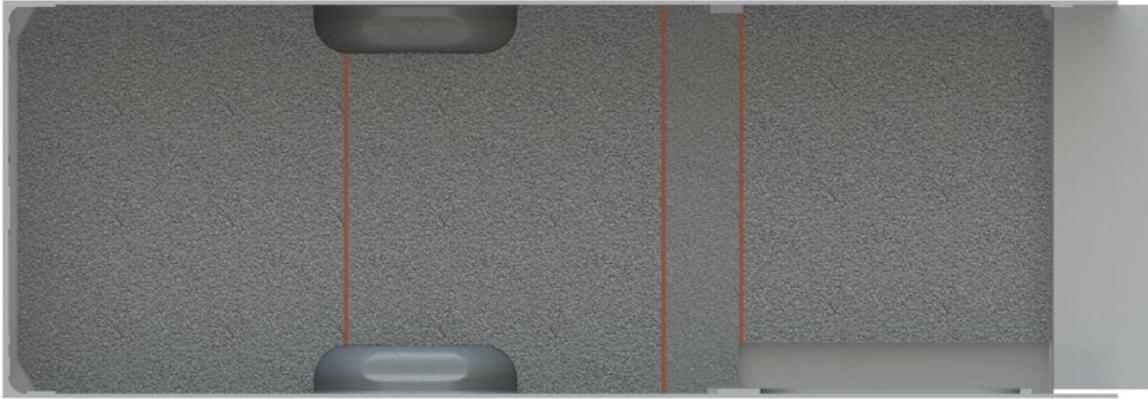


Figure 3

**Step 4:** Completing the installation of your Legend Floor



*Figure 4*

**“Floor Installed”** *This view is from Inside of Van-Viewing from Top*

# Floor Sills

## Parts and Hardware



## Assembly Instructions

**Step 1:** Position the Side Sill on Legend’s Floor. Place the Pan Head Screws (3 Nos) to the Floor as shown below

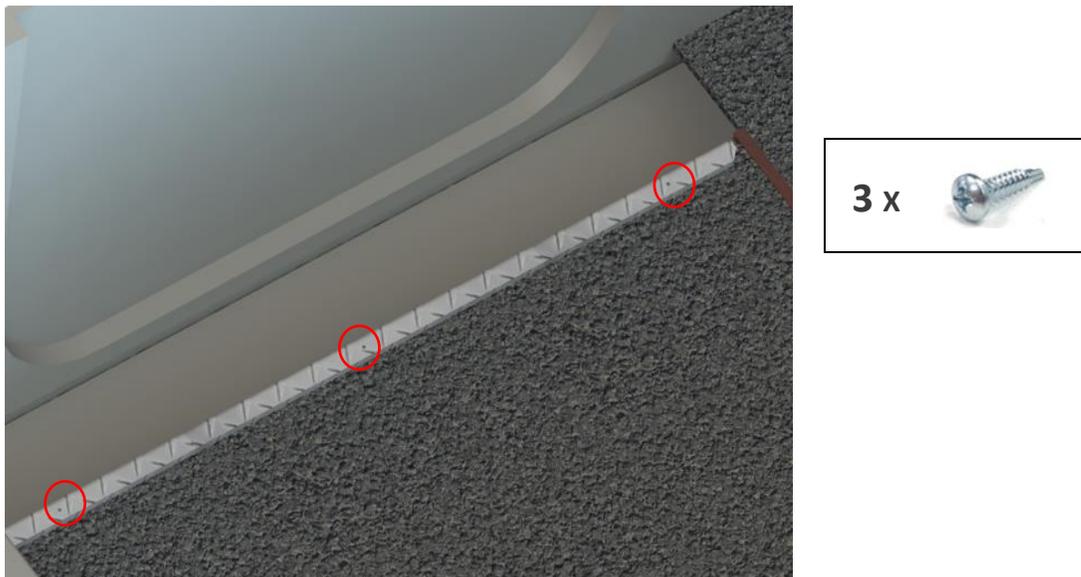
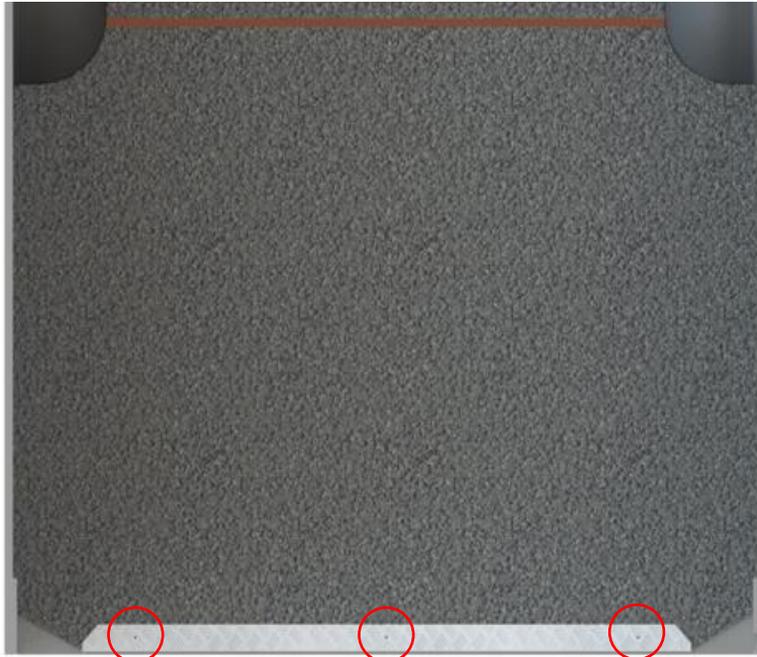


Figure 5  
 “Positioning and Fixing of the Side Sill”

**Step 2:** Position the Rear Sill on Legend's Floor.

Driver Side



Passenger Side

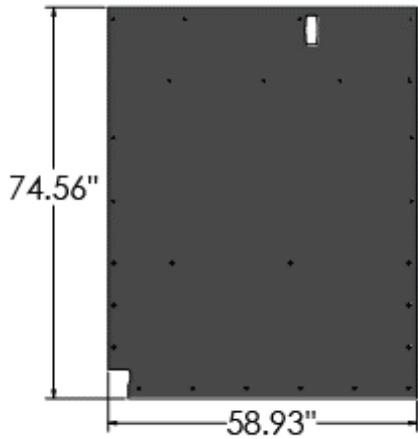


Figure 6

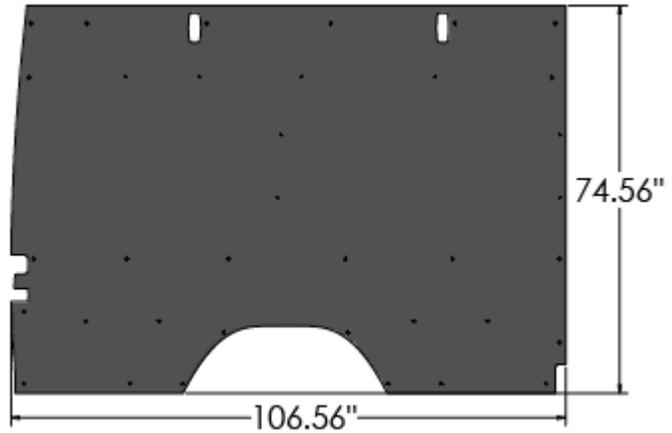
*"Positioning and Fixing of the Rear Sill"*

# Wall Liners

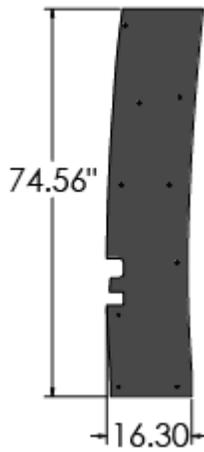
## Parts and Hardware



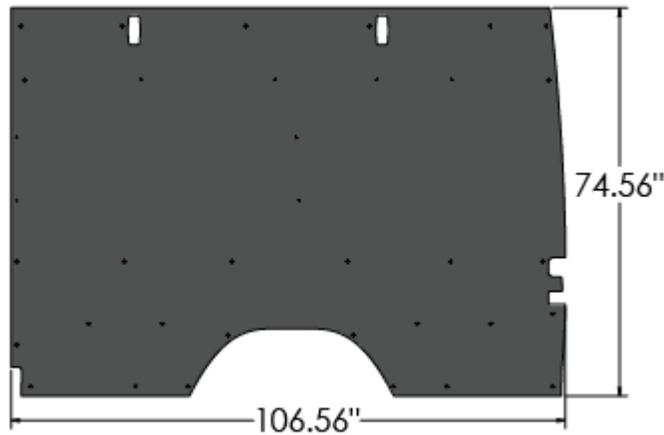
**DRIVER SIDE FRONT WALL LINER (D1A)**



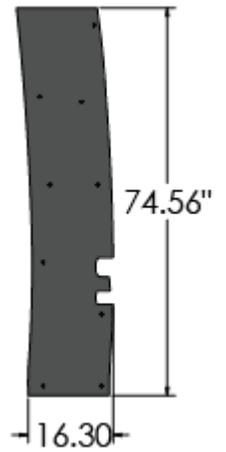
**DRIVER SIDE REAR WALL LINER (D2A)**



**DRIVER SIDE FRONT WALL LINER (D3A)**



**PASSENGER SIDE FRONT WALL LINER (P1A)**



**PASSENGER SIDE REAR WALL LINER (P2A)**

94 x



**PUSH-IN RIVET**

26 x



**SELF-DRILLING SCREW**

26 x



**SCREW CAP**

## Assembly Instructions

**If Legend's Wheel Well Covers are used, the Wall Liner will lay over the Top Flange of Wheel Well Cover.**

Hole Diameter ( $\varnothing$ ) = 0.40" =



Hole Diameter ( $\varnothing$ ) = 0.20" =



**Step 1:** Bring the (D1A) Liner into the vehicle and align the holes on the panel with the ones present on the vehicle's body.

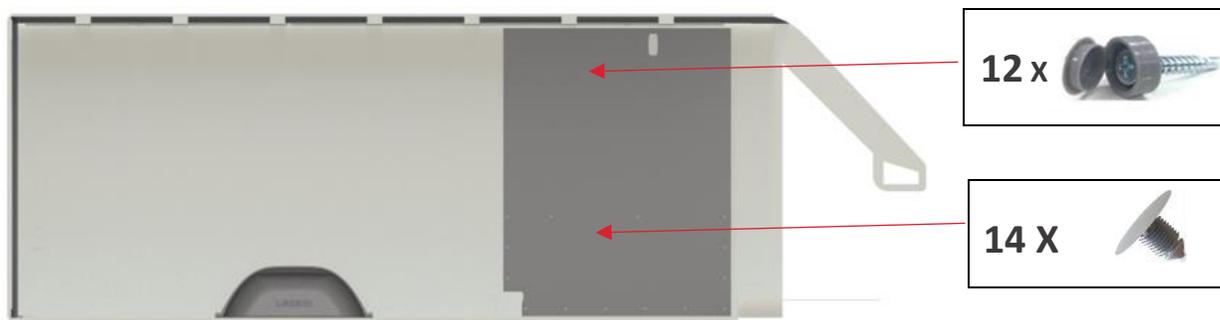


Figure 7

**Step 2:** Bring the (D2A) Liner into the vehicle and align the holes on the panel with the ones present on the vehicle's body.

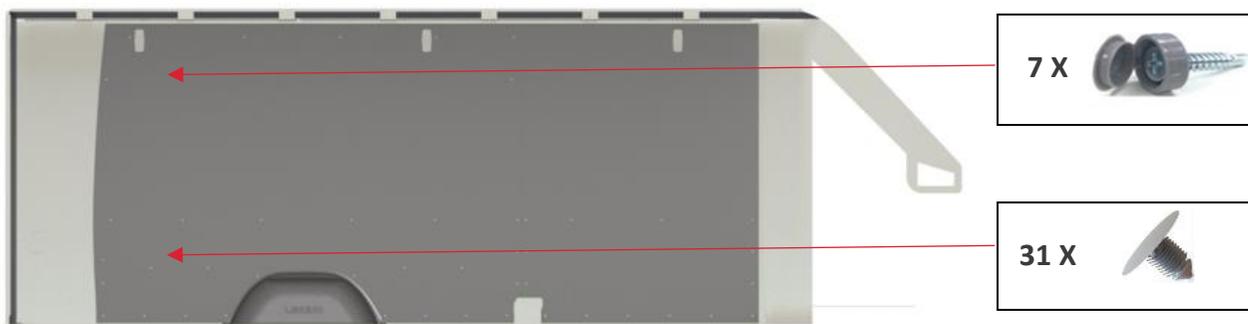


Figure 8

**Step 3:** Bring the (D3A) Liner into the vehicle and align the holes on the panel with the ones present on the vehicle's body.

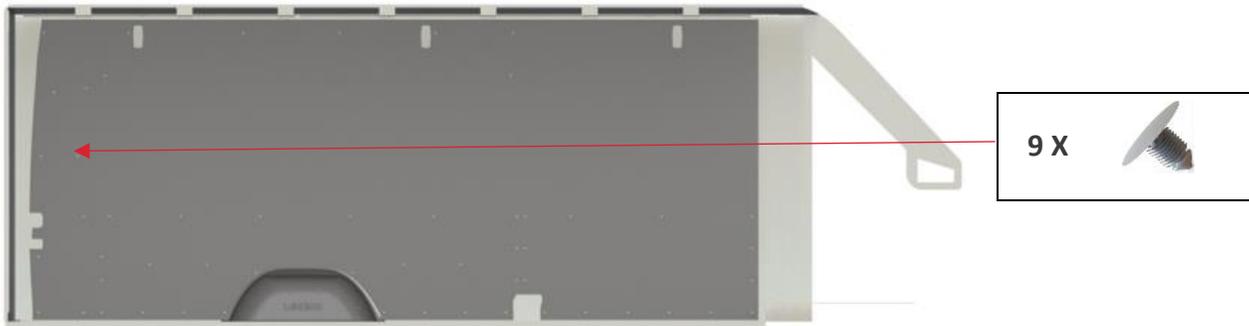


Figure 9

*"Driver Side Front & Rear Wall Liner Installed" This is view from Inside of the Van- Viewing from Passenger Side*

**Step 4:** Bring the (P1A) Liner into the vehicle and align the holes on the panel with the ones present on the vehicle's body.



Figure 10

*"Passenger Side Front Wall Liner Installed" This is view from Inside of the Van- Viewing from Driver Side*

**Step 5:** Bring the (P2A) Liner into the vehicle and align the holes on the panel with the ones present on the vehicle's body.

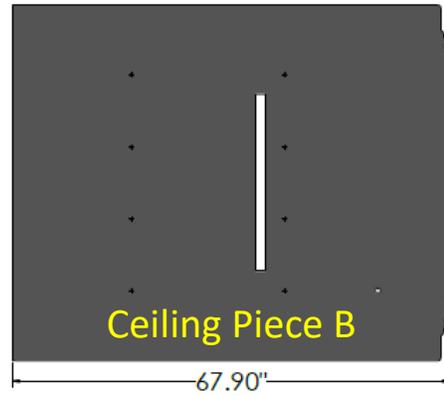
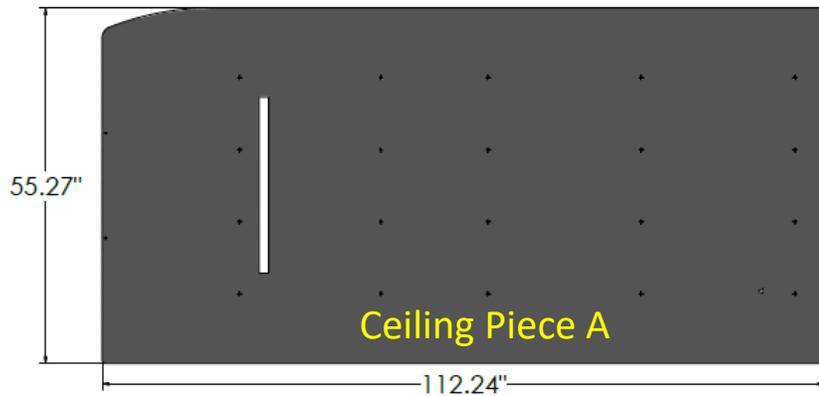


Figure 11

*"Passenger Side Front & Rear Wall Liner Installed" This is view from Inside of the Van- Viewing from Driver Side*

# Ceiling Liners

## Parts and Hardware



CEILING PIECES

1 x



CEILING BRACKET

1 x



CEILING JOINER STRIP (55.25")

2 x



SCREW CAP

2 x



SELF-DRILLING SCREW

28 x



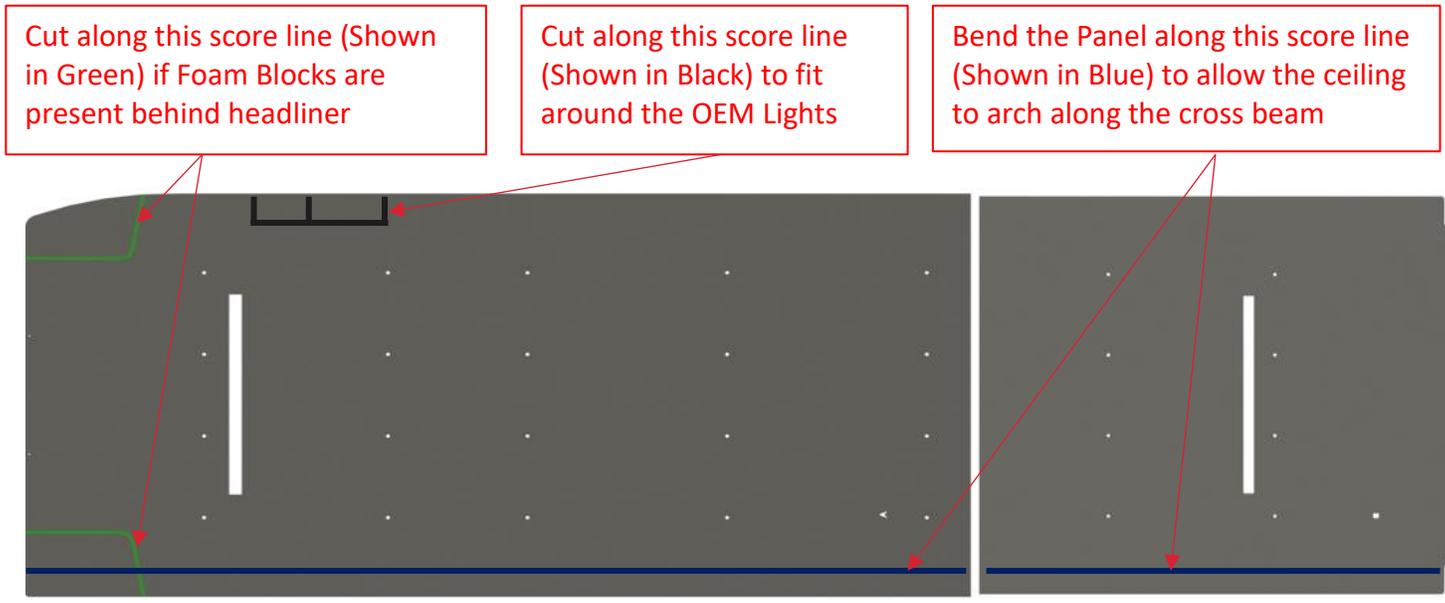
PUSH-IN RIVET

# Assembly Instructions

**Follow the below instructions for score lines on Rear surface of Ceiling Panel**

Hole Diameter ( $\varnothing$ ) = 0.40" = 

Hole Diameter ( $\varnothing$ ) = 0.20" = 



**Step 1:** Install Ceiling Bracket to the roof as shown below.

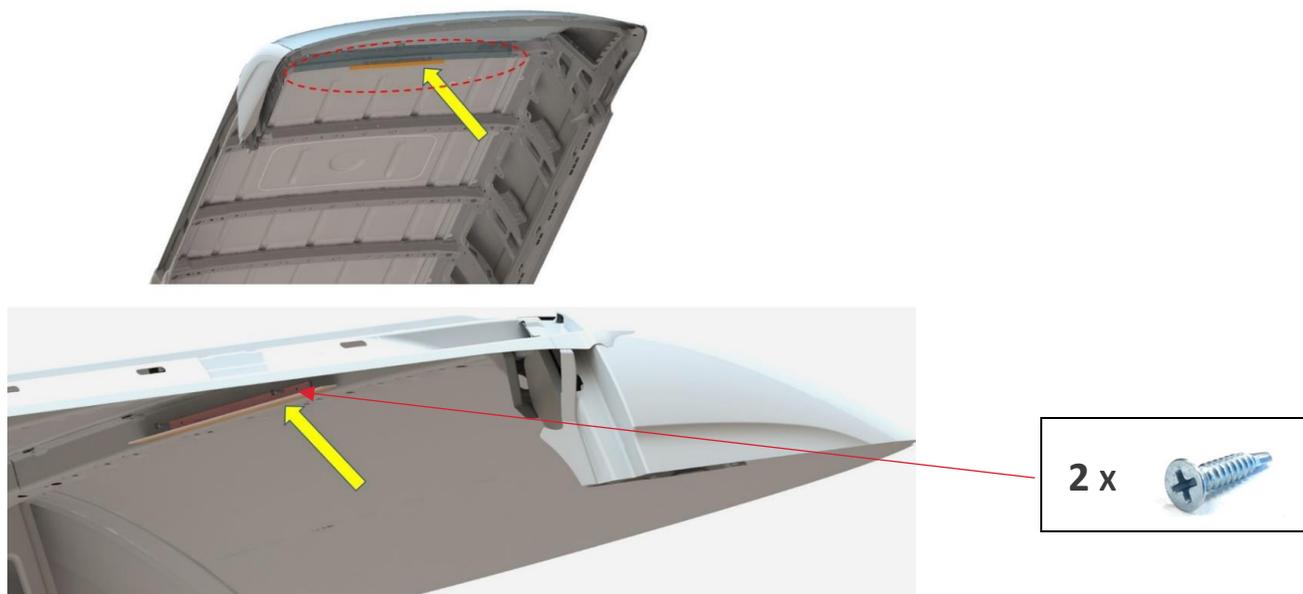


Figure 12

**Step 2:** Install Ceiling Piece A, as shown below.

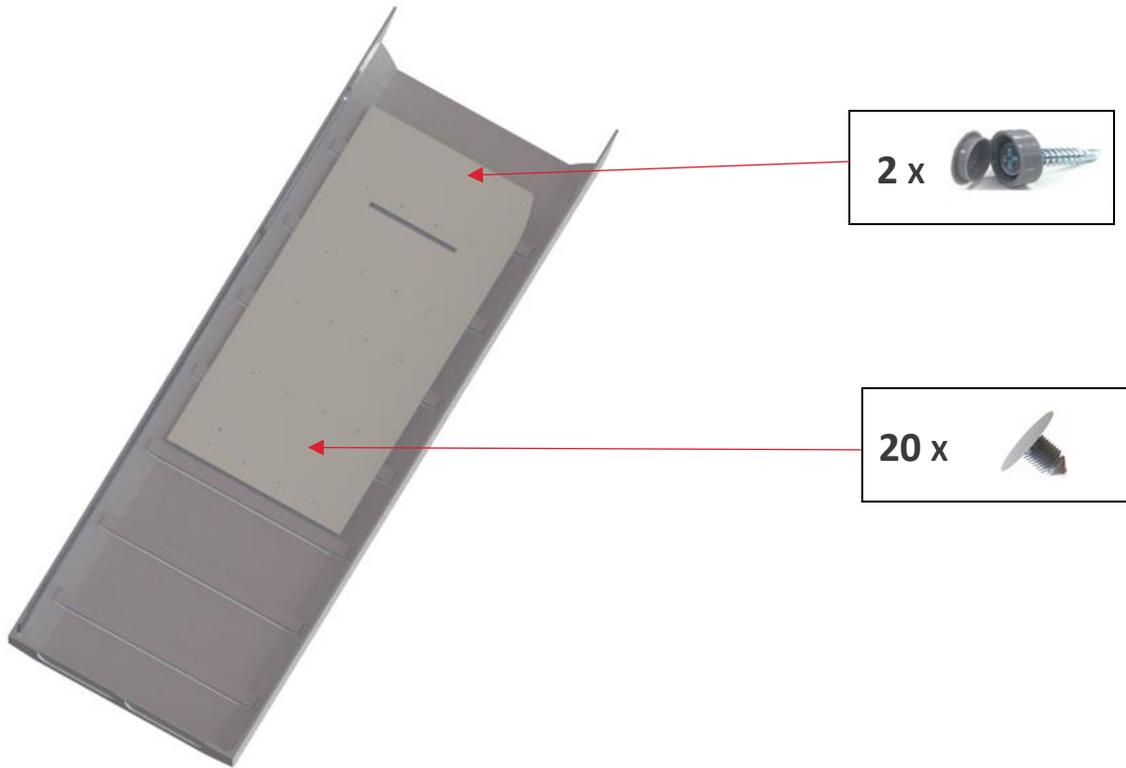


Figure 13

*"Positioning and Fixing of the Ceiling Panel A" This View is from Inside of the Van*

**Step 3:** Install the Ceiling Joiner strip at the edge of the Front Ceiling panel

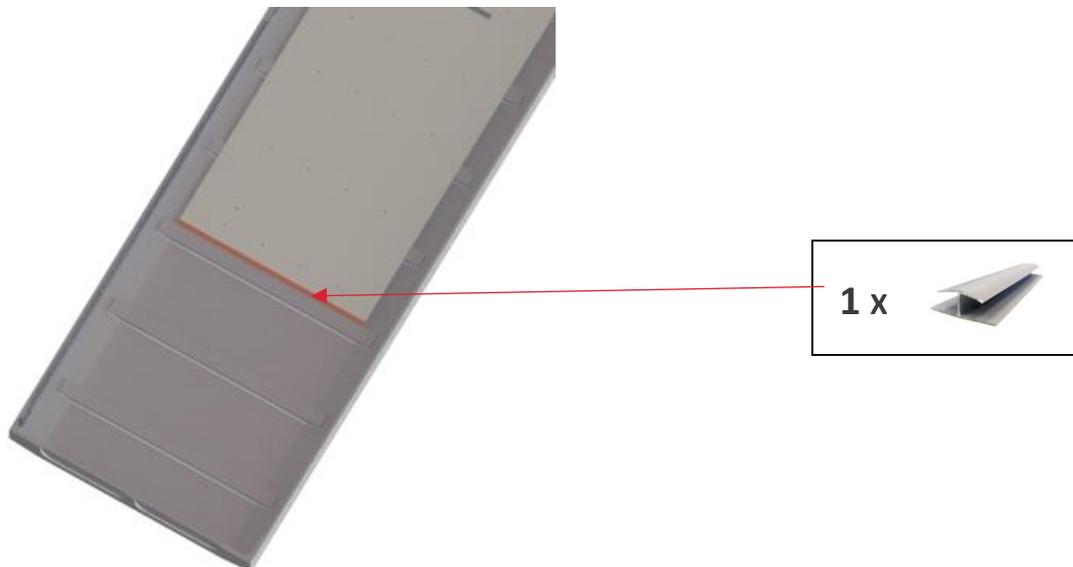


Figure 14

*"Positioning and Fixing of the Ceiling Liner Strip" This View is from Inside of the Van*

**Step 4:** Install Ceiling Piece B, as shown below. Ceiling liner.

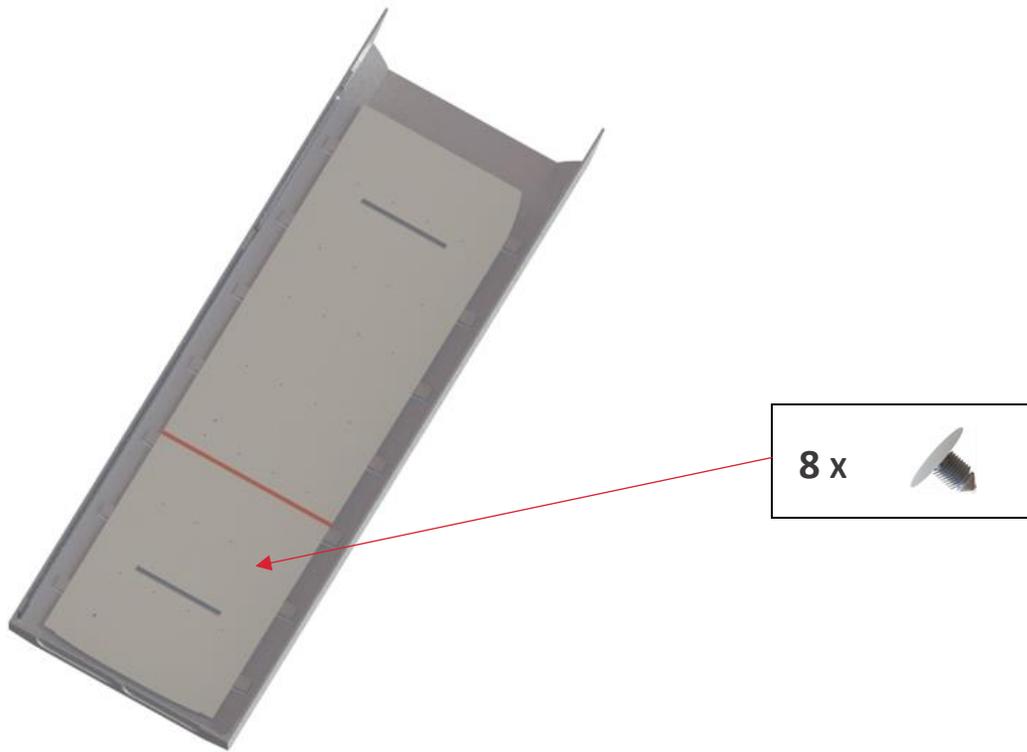


Figure 15

*"Positioning and Fixing of the Ceiling Panel B" This View is from Inside of the Van*

**Step 5:** This completes the installation of your Legend Ceiling Liner.

# Top Sills

## Parts and Hardware



# Assembly Instructions

**Assembly of the Top Sills is to be done outside of the Van before installing it in the Van.**

**Step 1:** Assemble Driver Side sill – D1, D, E, F, F1 as shown below.

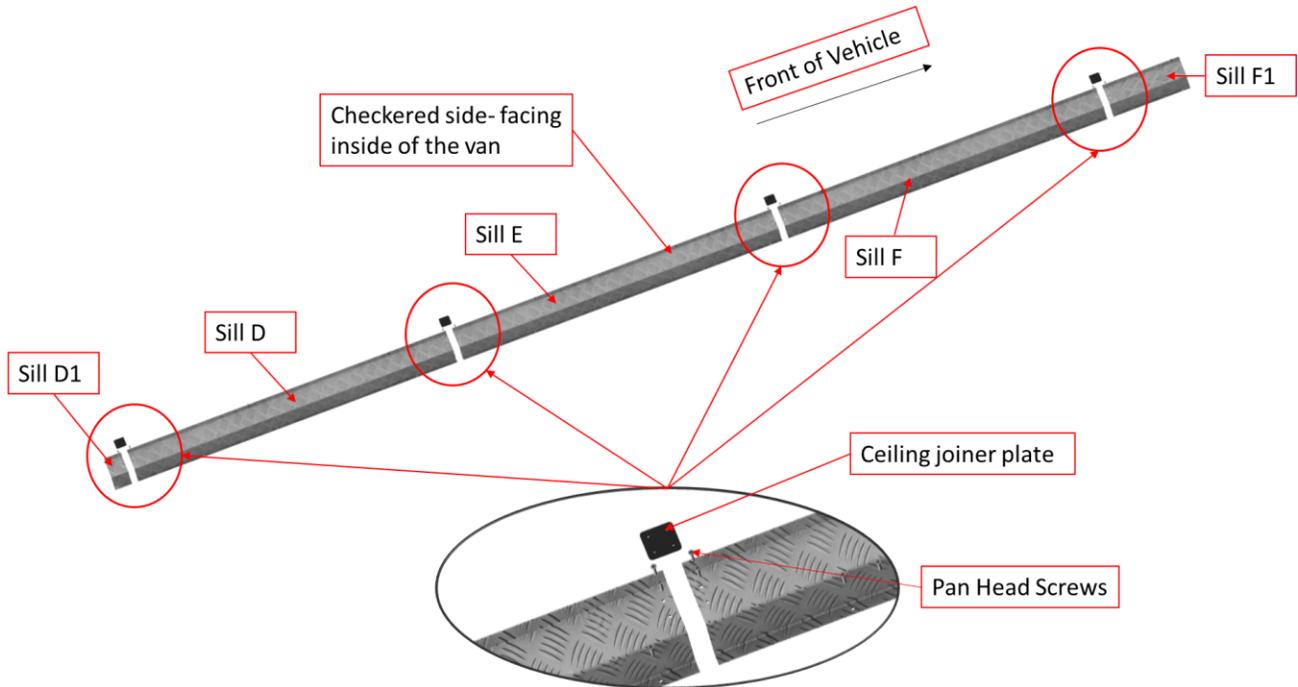


Figure 16

**Note:** 'Sill - F1' should not be installed when there are foam blocks by the B-Pillars (or, behind the driver and passenger seats).

**Step 2:** Fasten assembled sills in the Van.

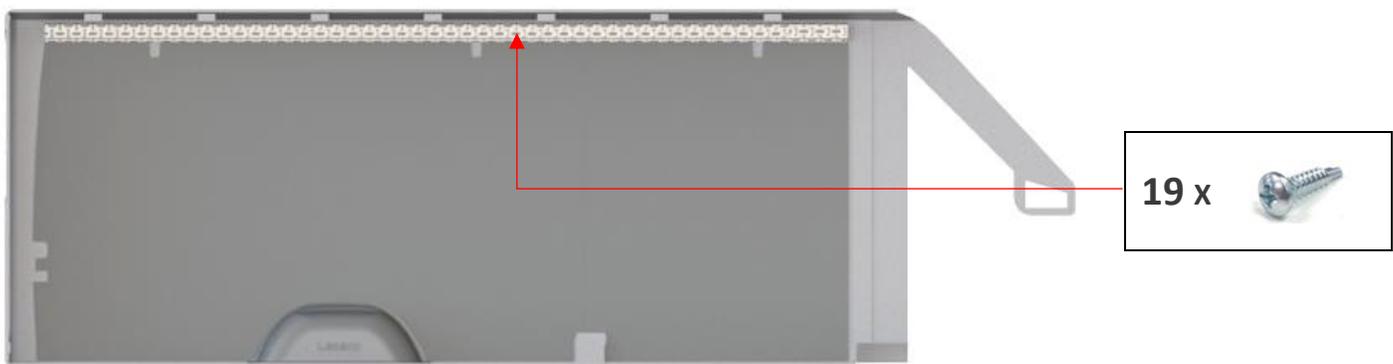


Figure 17  
"Driver side Top Sills installed"

**Step 3:** Assemble Passenger Side Sill – A1, A, B, C, C1 as shown below.

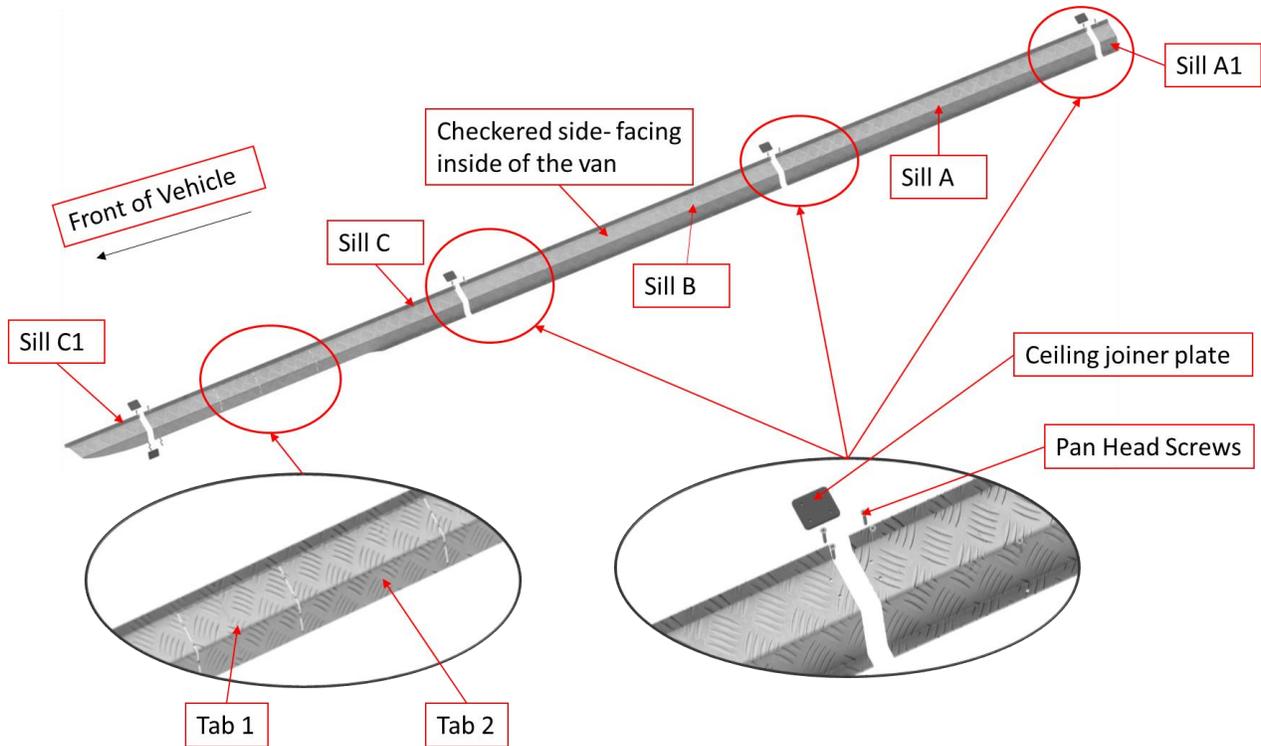


Figure 18

**Note:**

1. 'Sill - C1' should not be installed when there are foam blocks by the B-Pillars (or, behind the driver and passenger seats).
2. Sill C - Cut along tabs based on the presence of Rubber Block and/or Light present in the vehicle.  
 Tab 1 – For Light  
 Tab 2 - For Rubber Block

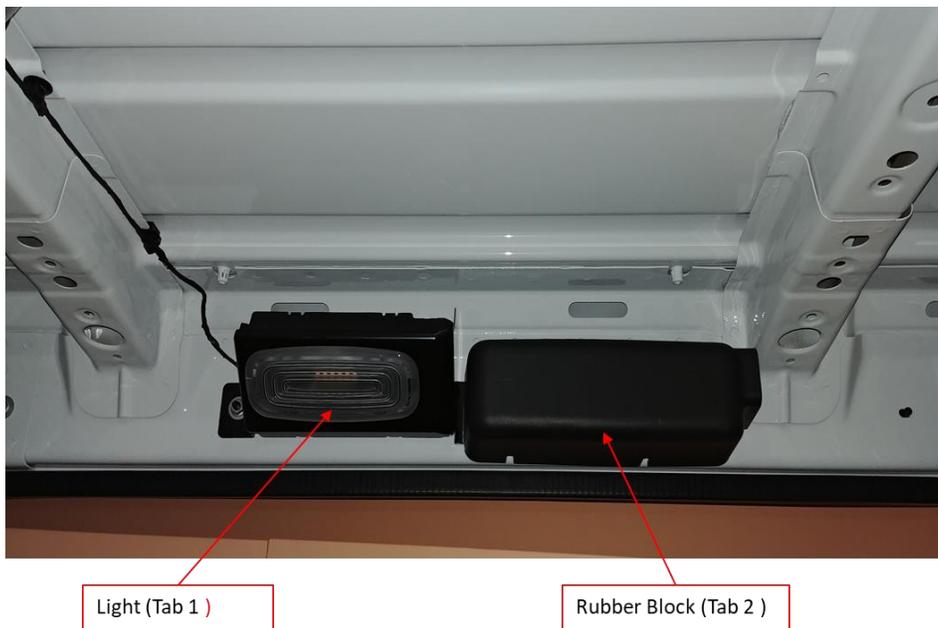
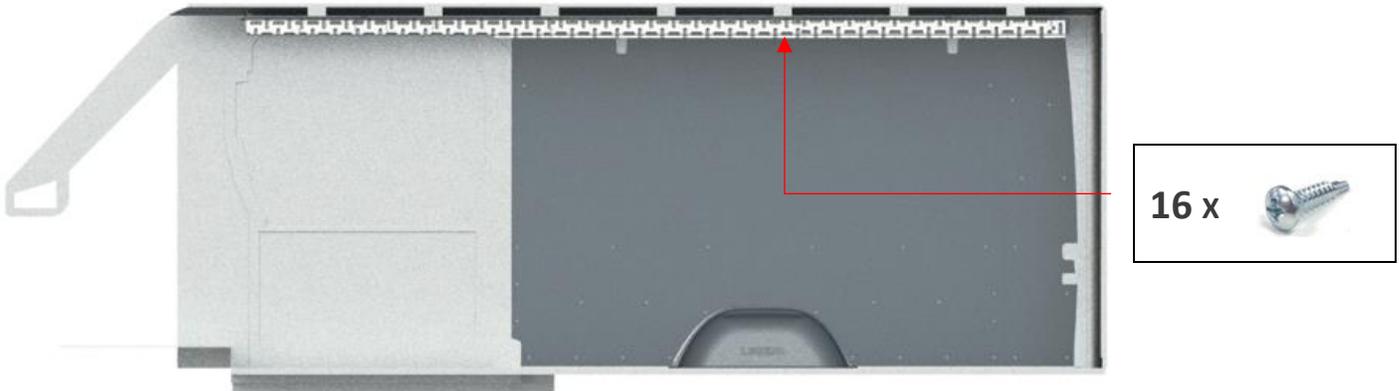


Figure 19

**Step 4:** Fasten assembled sills in the Van.



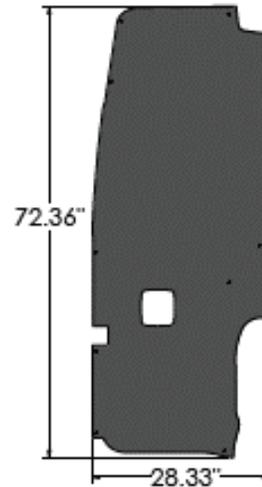
*Figure 20*  
*"Passenger side Top Sills installed"*

# Door Liners

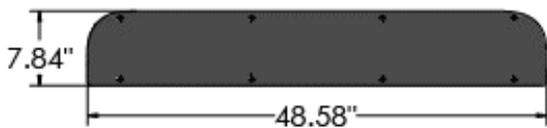
## Parts and Hardware



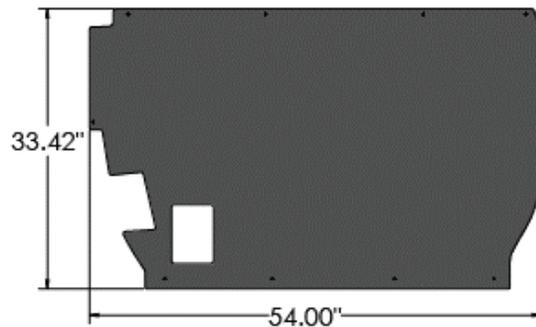
**DRIVER SIDE REAR DOOR LINER(DRA)**



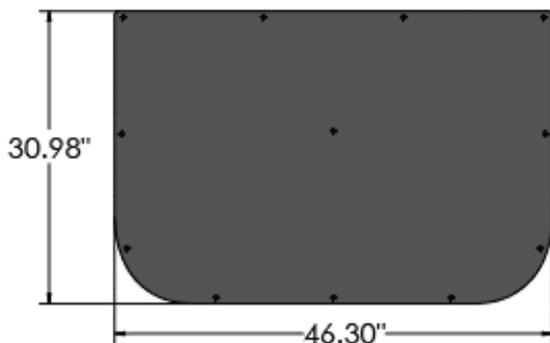
**PASSENGER SIDE REAR DOOR LINER(PRA)**



**PASSENGER SIDE SLIDING DOOR LINER (PSC)**



**PASSENGER SIDE SLIDING DOOR LINER (PSB)**



**PASSENGER SIDE SLIDING DOOR LINER (PSA)**

20 x



**PUSH-IN RIVETS**

33 x



**SELF-DRILLING SCREW**

33 x



**SCREWCAP**

# Assembly Instructions

**Van Doors MUST be in close Position When Installing Door Liners.**

Hole Diameter ( $\varnothing$ ) = 0.40" = 

Hole Diameter ( $\varnothing$ ) = 0.20" = 

**Step 1: Rear Door Assembly.**

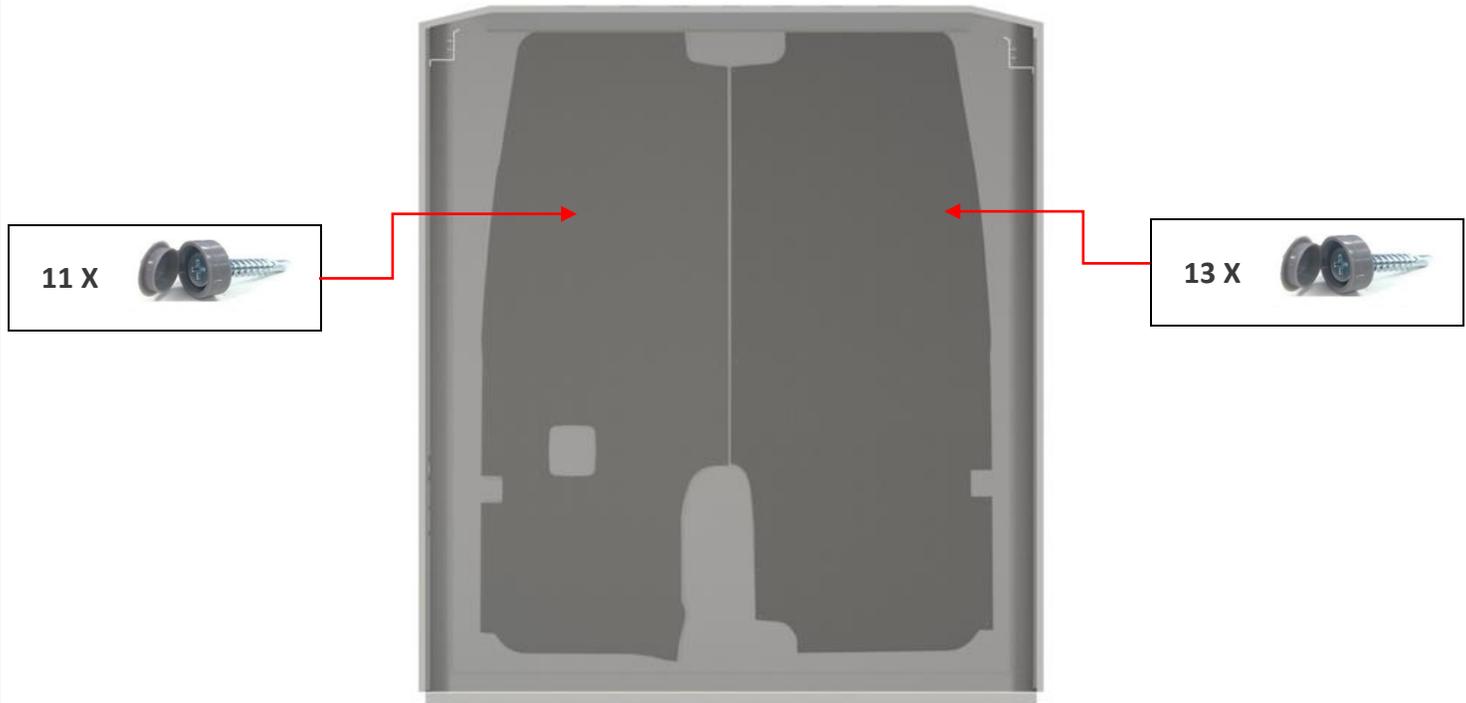


Figure 21  
"Rear Door Liners Installed"

**Step 2:** Side Door Assembly.

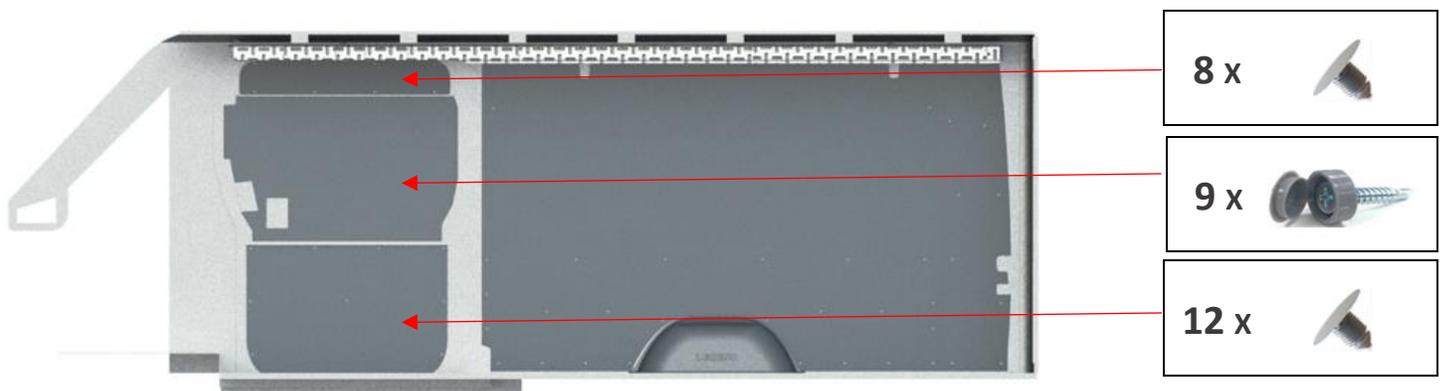


Figure 22

***“Passenger Side Sliding Door Liner Installed”***

**Step 3:** Installation of your Legend Door Liners is now complete.